Living 2024

# Kettal

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Living 2024 Designers

















Patricia Urquiola

Rodolfo Dordoni

Jasper Morrison

Antonio Citterio

Naoto Fukasawa

Mario Bellini

Nanna & Jørgen Ditzel

Vincent Van Duysen







Michael Anastassiades



Doshi Levien



Ronan & Erwan Bouroullec



Miguel Milá



Dion and Richard Neutra



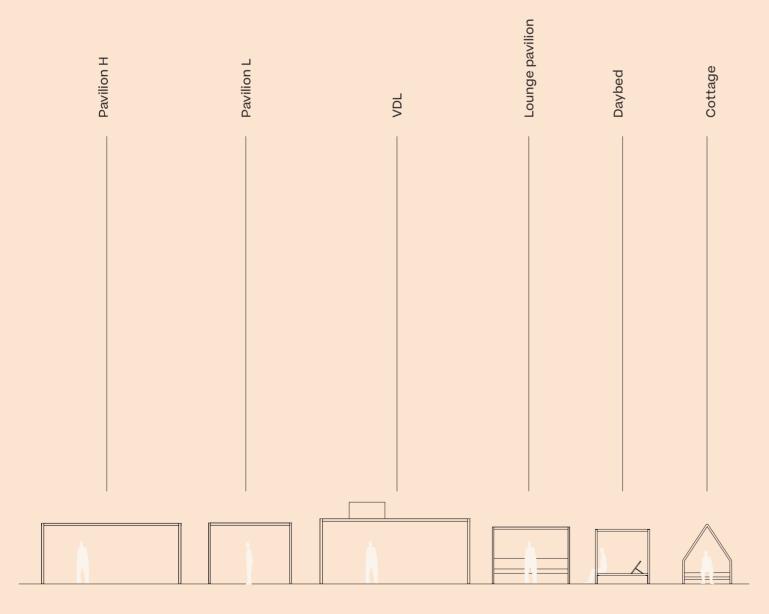
Michel Charlot



Emiliana Design Studio

## Architecture

Bringing order, form and structure.



Kettal pavilions seek to bring order, form and structure to outdoor areas. Functionally, they are designed to provide shelter: to shade and cool or protect from the wind and rain.



## Pavilion H

Experience the ultimate in outdoor living with the Outdoor Pavilion H - the fully configurable pergola that's taking the market by storm. With a range of new components that are sure to impress, including a new bioclimatic roof with cutting-edge technology and a sleek, redesigned shape, a waterproof aluminum roof, a polycarbonate roof, new canopies with slats, stylish louvers, new aluwood carpentry, and a glazed side, this pavilion is the perfect way to create a customized outdoor oasis that's uniquely yours.

But that's not all - the Outdoor H Pavilion is now smart home compatible, which means you can control everything from the lights to the fan with the Kode app. And with the ability to configure your pavilion to your exact specifications, you can create the perfect outdoor space for relaxing, entertaining, or anything in between.

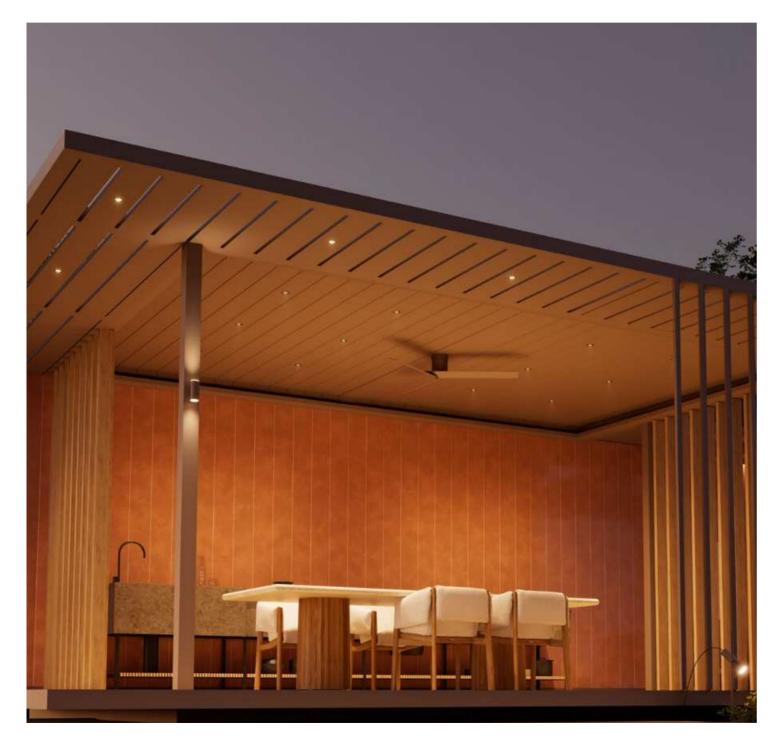
Whether you're looking to create an intimate outdoor retreat or a spacious entertainment area, the Outdoor H Pavilion has everything you need to make your vision a reality. So why wait? Upgrade your outdoor living space today with the ultimate in customizable outdoor living - the Outdoor H Pavilion.



## New Bioclimatic ceiling

New bioclimatic roof system for H Pavilions that boasts a quieter operation and sleek new design. The roof features adjustable blades for optimal ventilation and light control, as well as an automatic rain sensor. The hidden motor not only enhances the overall aesthetic of the pavilion, but also reduces noise pollution for

a more tranquil outdoor living experience. This new bioclimatic roof system is a modern addition to Kettal's line of outdoor furniture, offering a minimalist look and functional benefits to users who seek a cleaner and more sophisticated outdoor living space.





A bioclimatic roof uses natural elements to regulate temperature and energy efficiency. A silent and clean design reduces noise pollution and provides a modern aesthetic appeal. An eco-conscious choice for sustainable living.



## New Aluminium ceiling

The new watertight aluminum fixed roof for H pavilions in a wood-like finish is a stunning addition to any outdoor venue. Made from high-quality aluminum, this roof provides superior protection against water damage and weather elements, while its wood-like finish adds a touch of natural beauty.

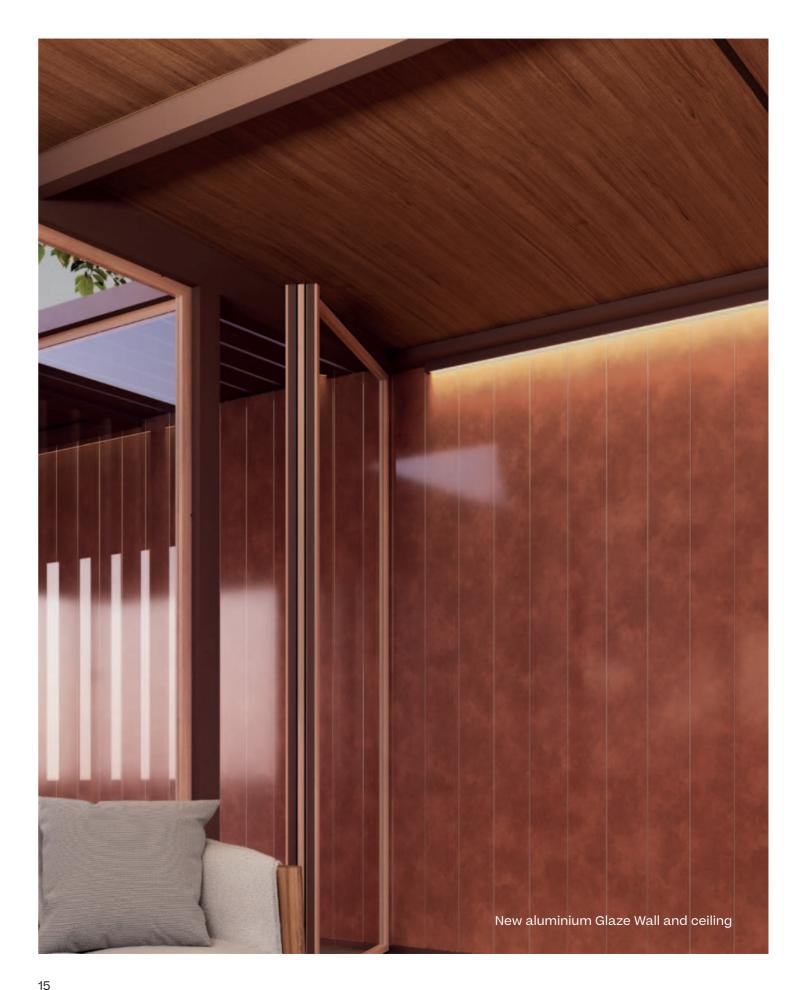
The wood-like finish of the roof is achieved through a unique painting process that simulates the appearance of wood. This finish adds a warm and rustic feel to the pavilion, making it a perfect fit for outdoor events in natural settings.

Installation is quick and easy, with minimal disruption to the event schedule. The roof can be installed in a matter of days, providing immediate protection from heavy rains and other extreme weather conditions.

In addition to its practicality and aesthetic appeal, the aluminum fixed roof is also environmentally friendly. The use of aluminum reduces the need for natural resources and the roof can be recycled at the end of its lifespan.

Overall, the new watertight aluminum fixed roof in a wood-like finish for H pavilions is an excellent investment for event venues looking to enhance the protection and beauty of their space while also prioritizing sustainability.





## Polycarbonate ceiling

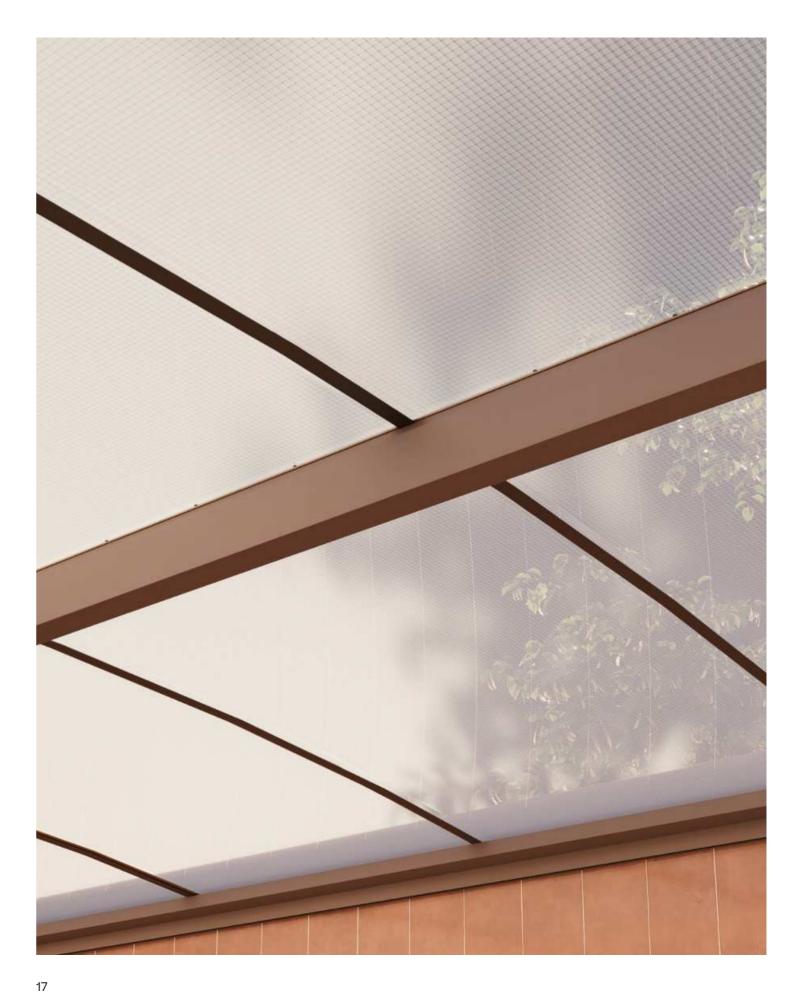
The Pavilion H has just been equipped with an exceptional new feature - a watertight polycarbonate roof that boasts a unique curved design to ensure effective drainage through the columns. This new addition not only serves a practical purpose, but it is also visually stunning, allowing natural light to penetrate the space below.

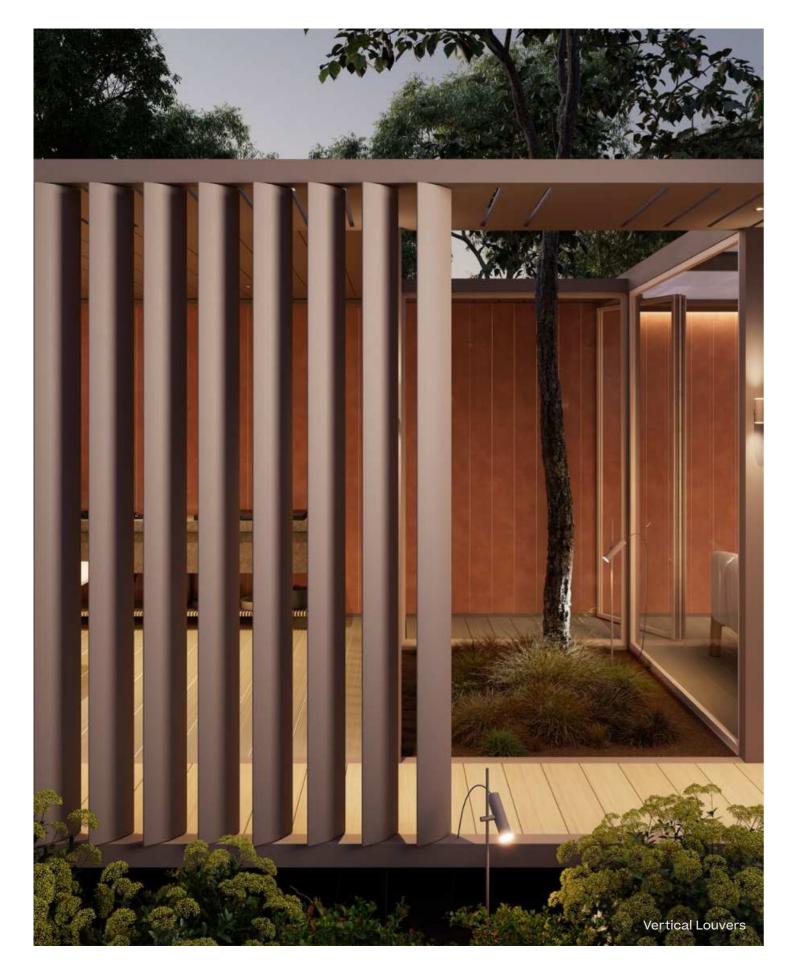
The transparent material used in the construction of this roof allows for a seamless integration with the surrounding environment, adding to the Pavilion H's already impressive aesthetic. Guests can now enjoy uninterrupted views of the sky above, while remaining comfortably sheltered from the elements.

The innovative design of this roof also provides an extra layer of insulation, making the Pavilion H more energy-efficient and sustainable than ever before. Whether it's a sunny summer day or a rainy winter afternoon, this new feature ensures that guests can continue to enjoy the Pavilion H's offerings no matter the weather.

In short, the Pavilion H's new watertight polycarbonate roof with a unique curved design is a game changer, allowing for maximum functionality, aesthetics, and sustainability. It is an exciting addition to the Pavilion H, sure to leave a lasting impression on all who visit.















# Kode

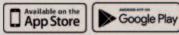
Kode turns your pavilion into a smart home that you can control from miles away or from your sofa: Adjust the ceiling opening, control the lights, temperature and ventilation, and you can even open and close the blinds. Pavilion H is now a connected smart Pavilion.

Kode app was designed with the goal of bringing mobility and intelligence into one parallel action. With it, Kettal's Pavilion H users can now control and master the various functionalities at various distances from their Pavilion H via their cell phones. Inspired by the rationalism of German industrial designer Dieter Rams, Kode is a minimalist home automation app. Its discrete concept in analogy to a remote control, is designed with slim and elegant action elements, with functionalities basic to the proper use of the Pavilion and other elements. Kode app is a new Kettal app, uniting technology, architecture and design in one.





somfy.

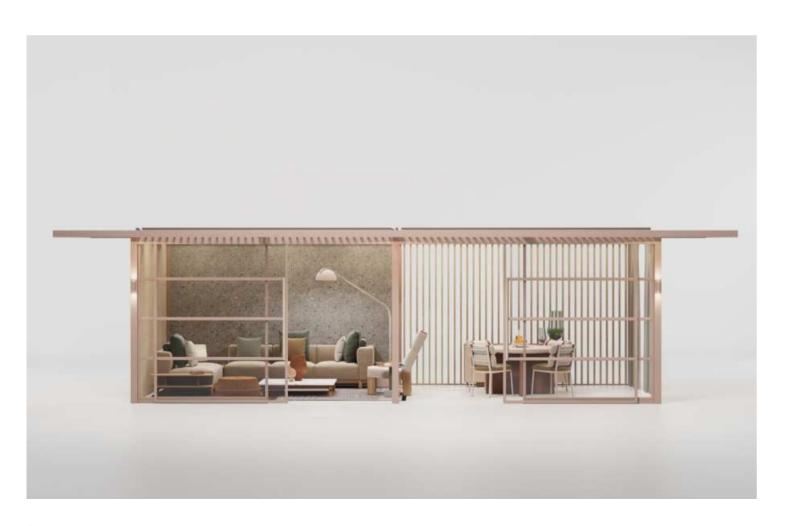


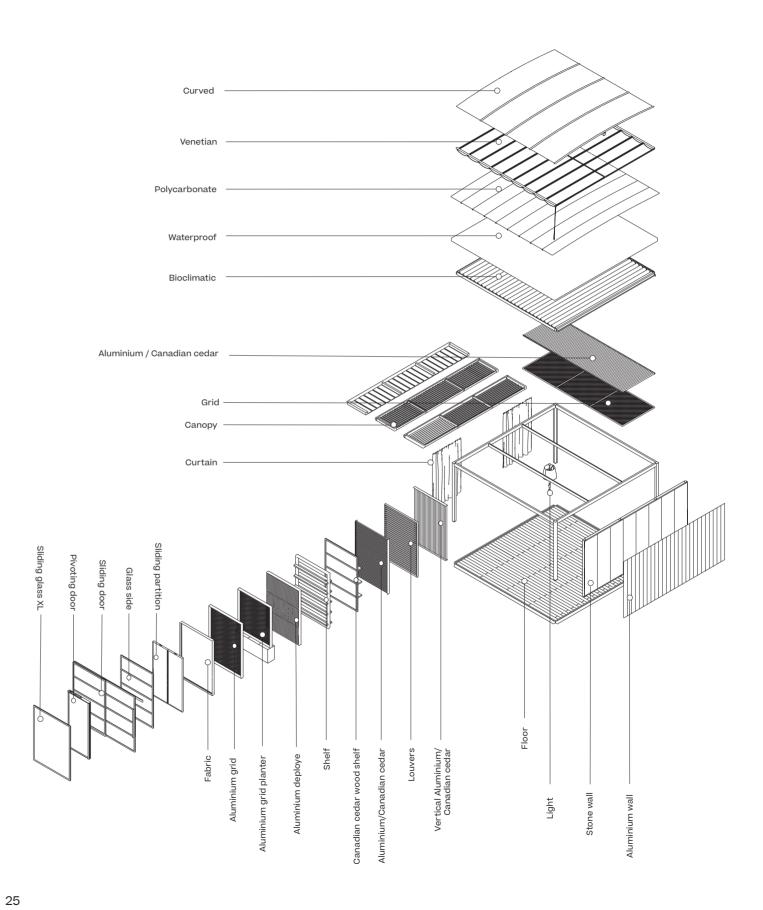


#### Pavilion H

This new series of pavilions brings the system even closer to architecture, as we have developed more tools for its integration in the architectural environment. The system is now able to adapt more efficiently to different uses and environments: landscapes, architecture, urban environment, maritime, mountain, and so on.

The architecture now has minimal structure, not only for aesthetic reasons, but also to create open spaces that flow freely into each other by means of light, transparency and lightness of structure.



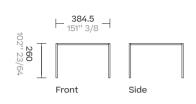


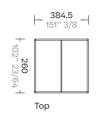
#### Pavilion H

Simple standard sizes

cm/inch

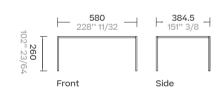
4x4 Simple Pavilion

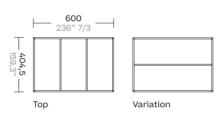






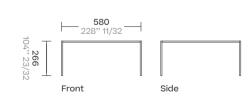
6x4 Simple Pavilion

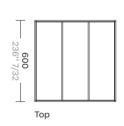


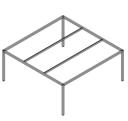




6x6 Simple Pavilion

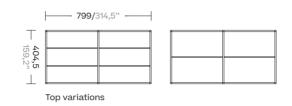






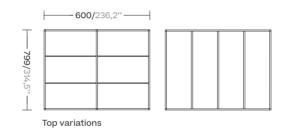
#### Double standard sizes

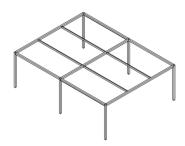
#### 8x4 Double Pavilion



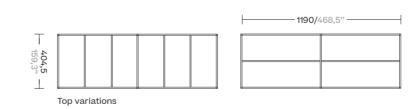


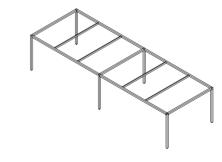
#### 8x6 Double Pavilion



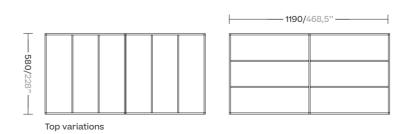


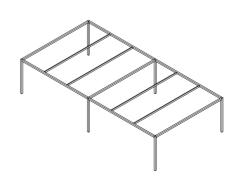
#### 12x4 Double Pavilion





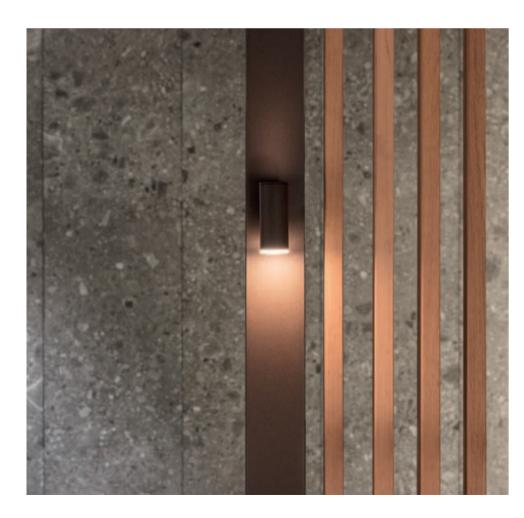
#### 12x6 Double Pavilion

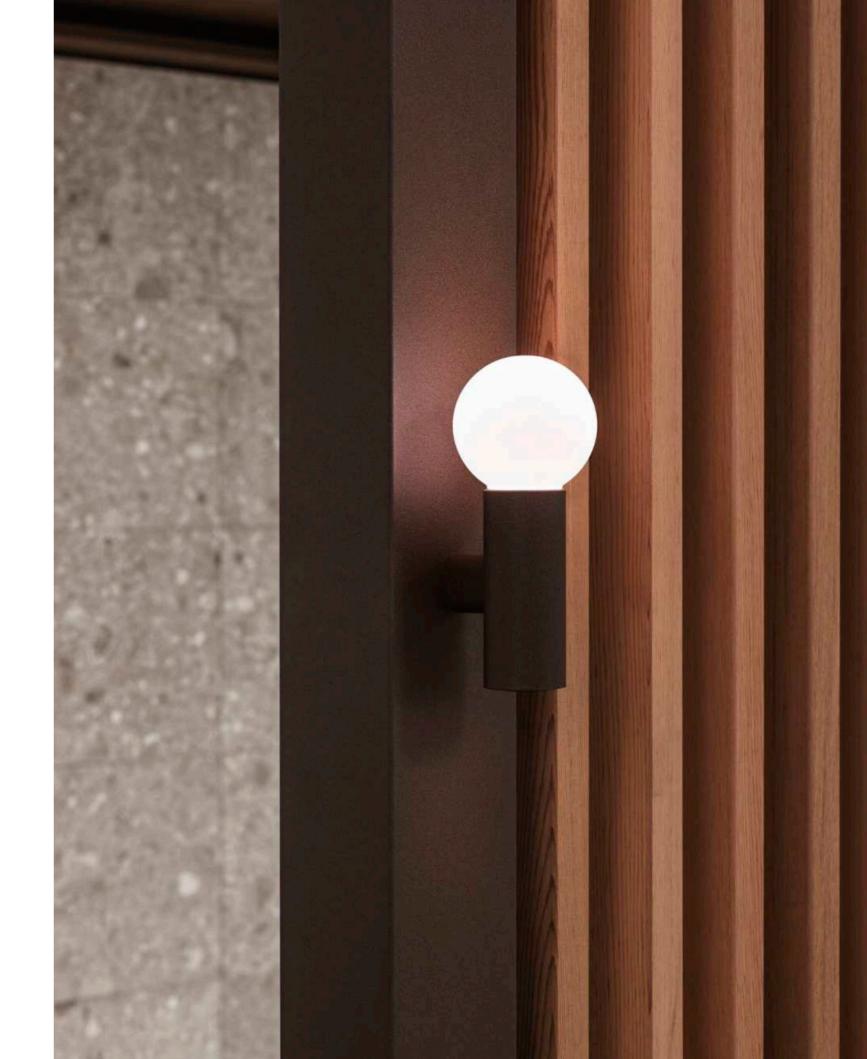




# Pavilion H Lighting

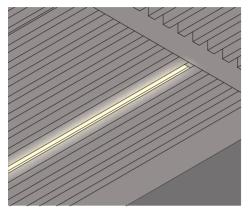
Pavilion lighting is an LED lighting system that o"ers solutions for any type of Kettal pavilion. All luminaires are designed to be used as a point light source or as a continuous line of light providing e\$cient visual comfort, where quality and aesthetic features are combined. The entire lighting system is integrated into the architecture of the pavilion, in the structure, wall, adjustable louvres and so on, allowing for the installation of all variants of lighting equipment.



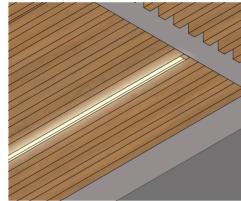


#### Track system

#### Integrated

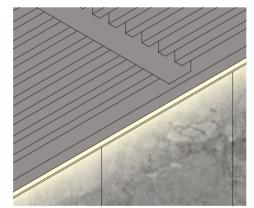


Alumium ceiling integrated LED track

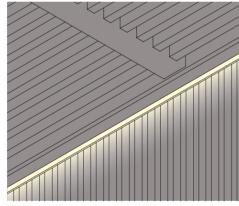


Canadian cedar integrated LED track

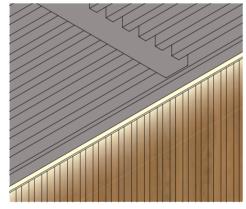
#### Wash light



Ceppo Di Gre With Wash Light



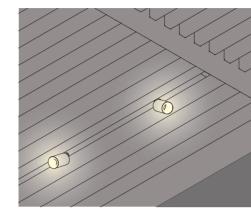
Vertical Aluminium Side With Wash Light



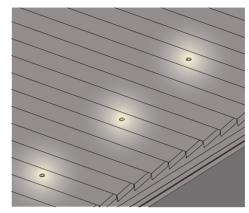
Canadian Cedar Side With Wash Light

#### Track system

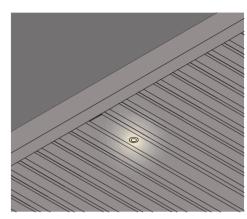
#### Ceiling



Slats Integrated Dot Light

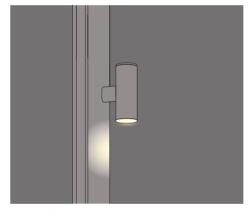


Micro Dots Light

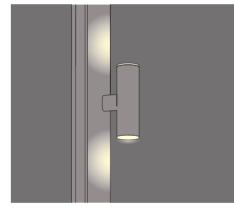


Canopy Micro Dot

#### Column



Dots down



Dots up & down



Small Dots down



Dots down



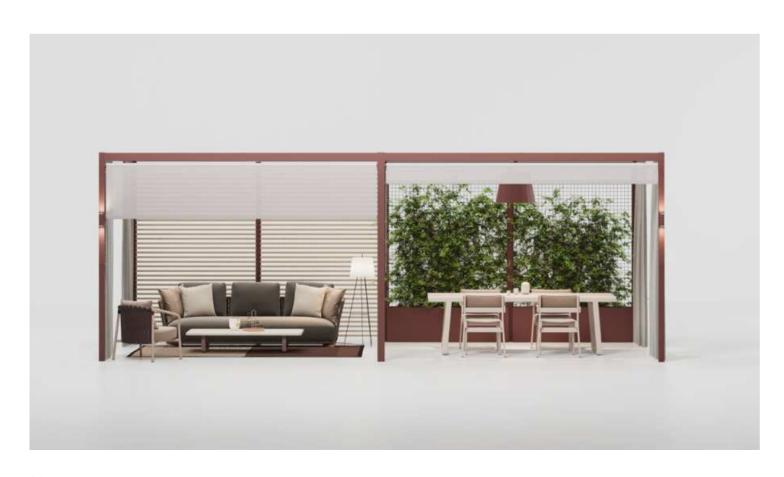
Dots up & down

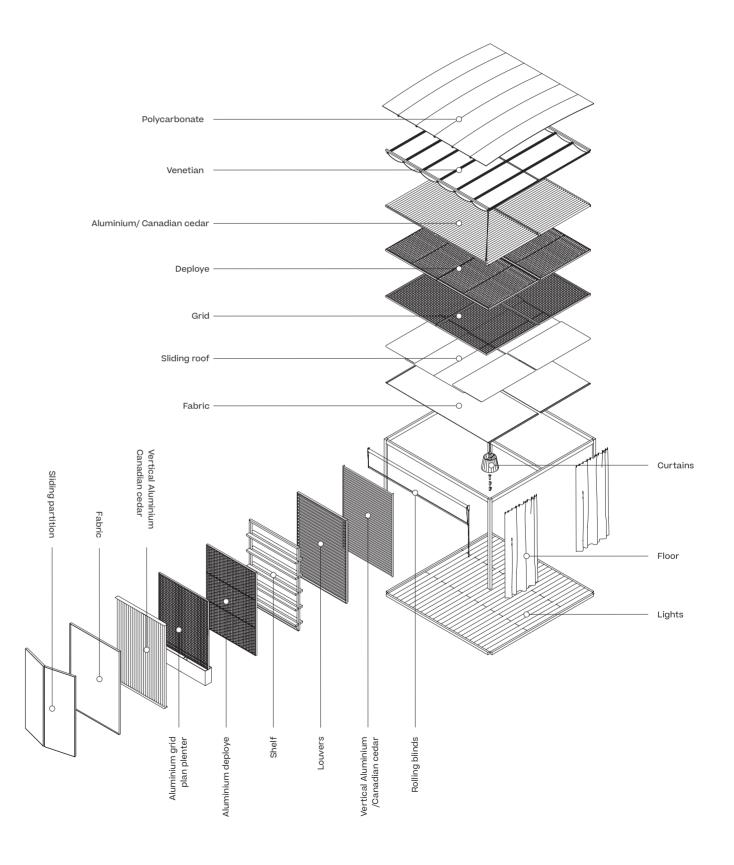
33

#### Pavilion L

The rationalist construction seeks to bring order, form and structure to outdoor areas. Functionally, they are designed to provide shelter: to shade and cool or protect from the elements.

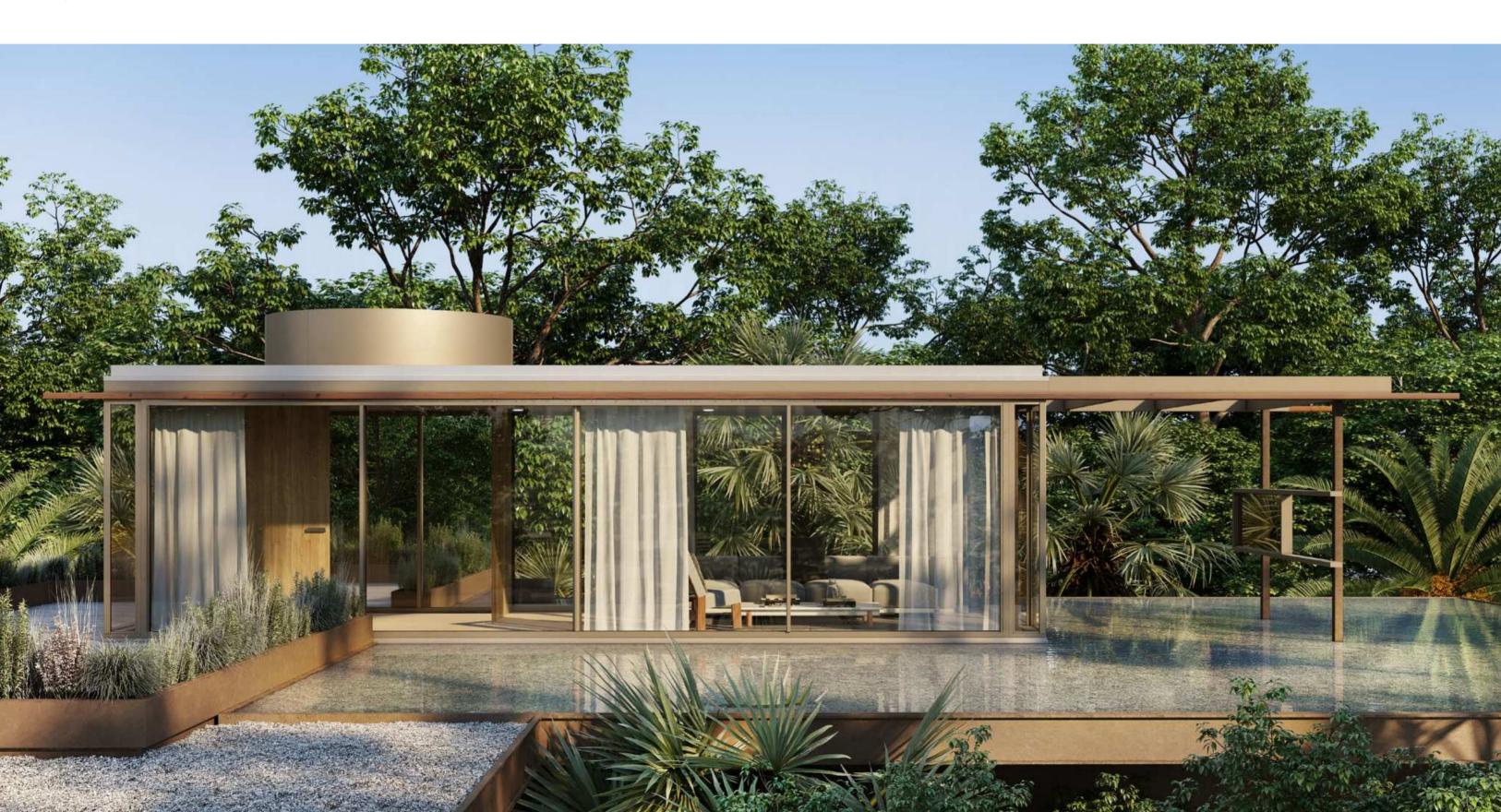
These customisable structures are available in various sizes and configurations, suitable for both indoor or outdoor use.





Living 2024 VDL Penthouse

# VDL Penthouse, by Richard Neutra



Living 2024 VDL Penthouse







In 1932, Richard Neutra built his house thanks to a donation from the Dutch philanthropist Dr Van Der Leeuw (hence the acronym VDL). This house is a particularly important example of Richard Neutra's work because it encapsulates all the architectural theories that he first posited in his book Wie Baut amerika?, 1927 and later on in his more philosophical reflections Survival Through Design, 1953. Seven years later, when the family had grown, he built an annex in the garden. In 1963, the house was devastated by fire, leaving only the annex standing. At that time, Richard Neutra and his son and colleague Dion Neutra rebuilt the house and added a solarium/ atrium on top of the original structure. He incorporated everything he had learned over the years in this reconstruction: modularity, natural climate control, water roofs, interaction with the natural environment, technological advances, etc.

Apart from being his home, the VDL Research House was also his office. In this building, over 30 years, he designed hundreds of international projects. Some of the most representative architects from the Modern American movement also spent time in his practice as the cultural milieu of those times, with visitors such as



**VDL** Research House





More info





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#### Daybed





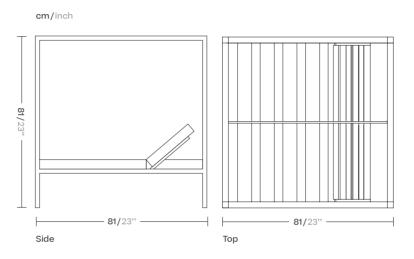
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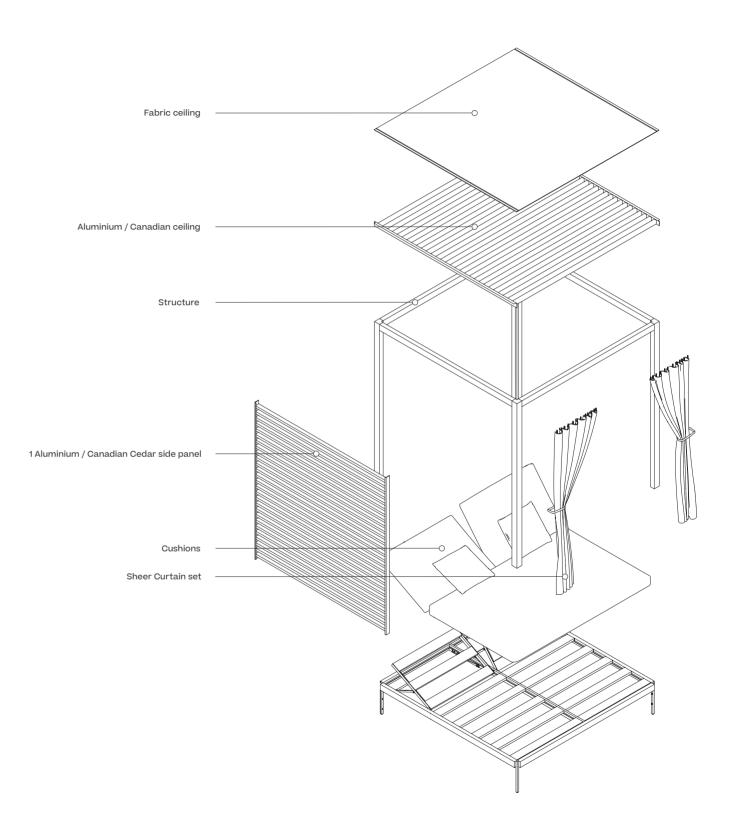
43

#### Daybed

Daybed uses modern architectural forms that highlight the nature of outdoor environments.



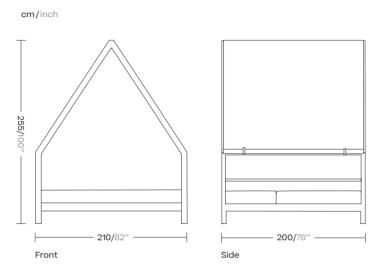




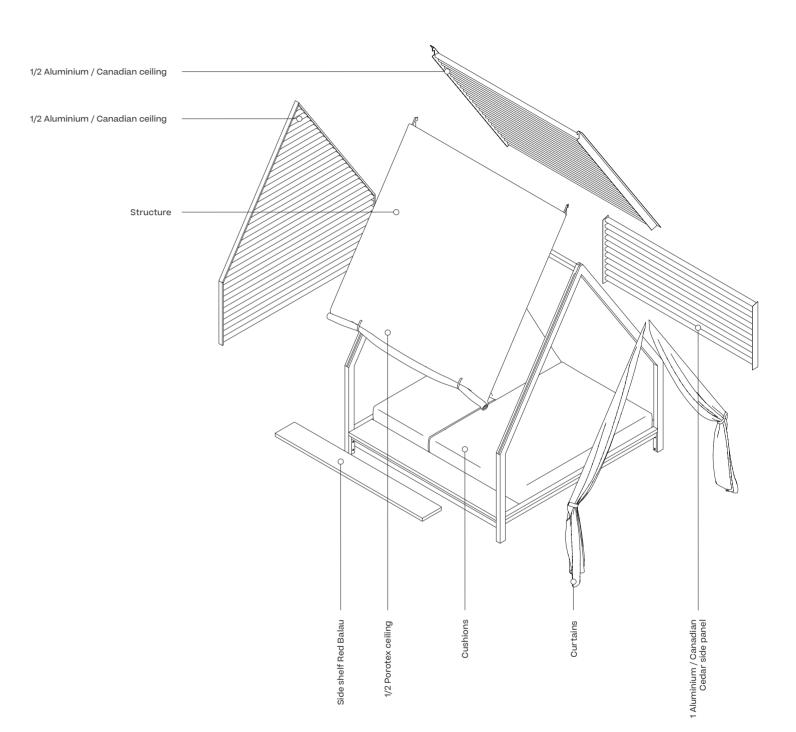
45

#### Cottage

Cottage is a charming spot, a place in which to relax in comfort, meditate, rest or simply pass the time in the company of a good book, enjoying the air and the light. It is the definitive refuge in which to enjoy the outdoors.

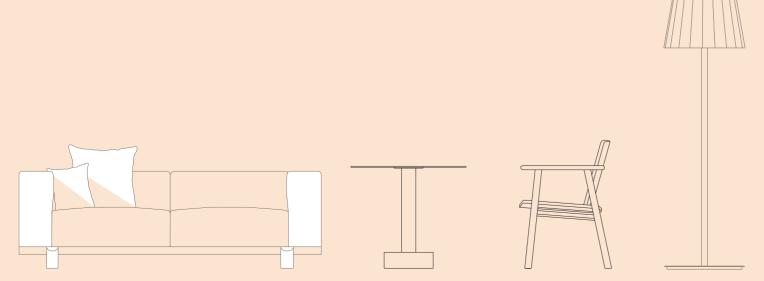






## Furniture

Versatile and timeless furniture designed by some of the most important names in the international design scene.



The furniture collection, which is suitable for both indoors and outdoors, is lively and expressive. It features modern classic designs, with an informal and stimulating language, enriched by contemporary colors and materials.

## Eolias, by Antonio Citterio

Eolias Collection by Antonio Citterio, inspired by the breathtaking archipelago located off the coast of Sicily. This versatile collection includes a range of indoor and outdoor furniture pieces designed to elevate any space.

One of the collection's highlights is the Eolias Salinas series, which features a chair, club chair, and club lounge chair made from sturdy aluminum with a woven wicker detail. These pieces come in both indoor and outdoor versions, with the indoor chairs available with or without wheels for added convenience.

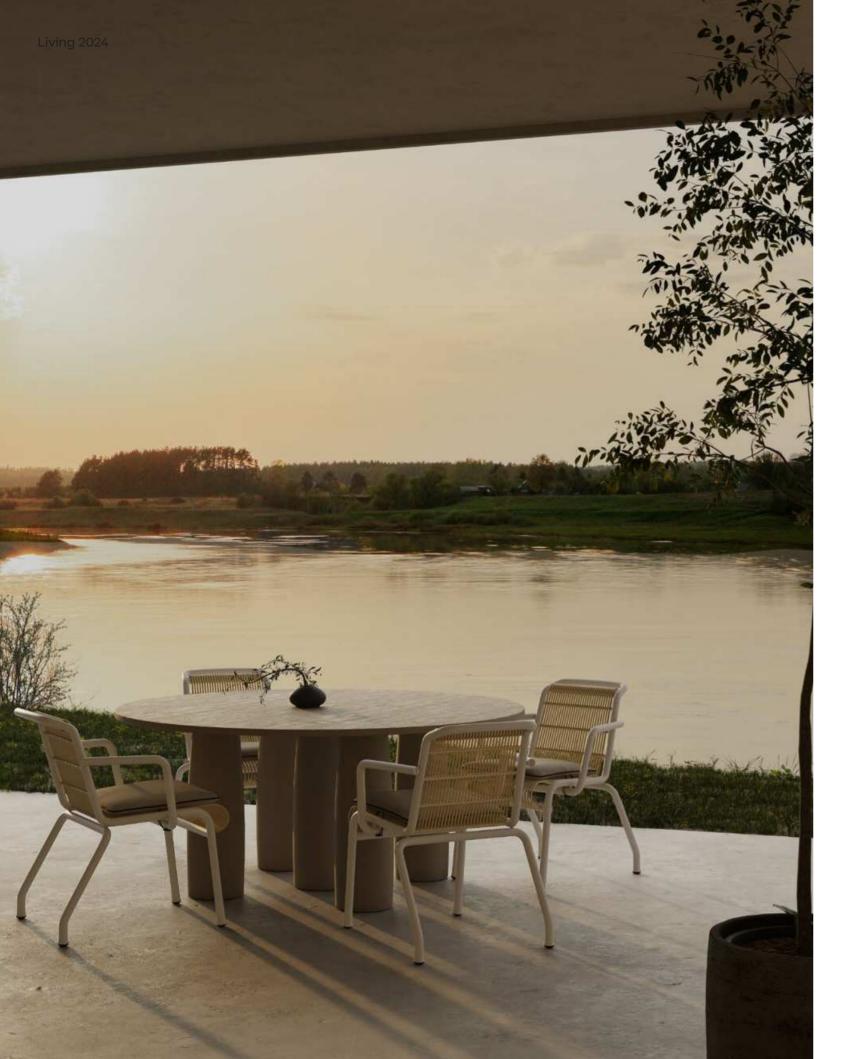
The Eolias Panarea chair is a stunning addition to the collection, featuring a beautiful rattan construction that adds a natural and organic touch to any outdoor space.

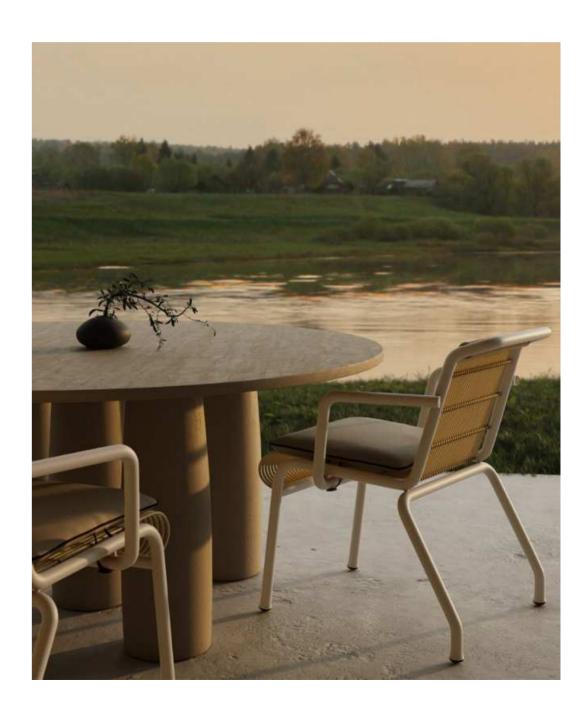
For those seeking a more contemporary look, the Eolias Alicudi chair offers a sleek and modern design with an aluminum frame and slatted detailing.

To complete the collection, there are two sizes of dining tables with a folding option, providing a stylish and functional solution for any dining area.

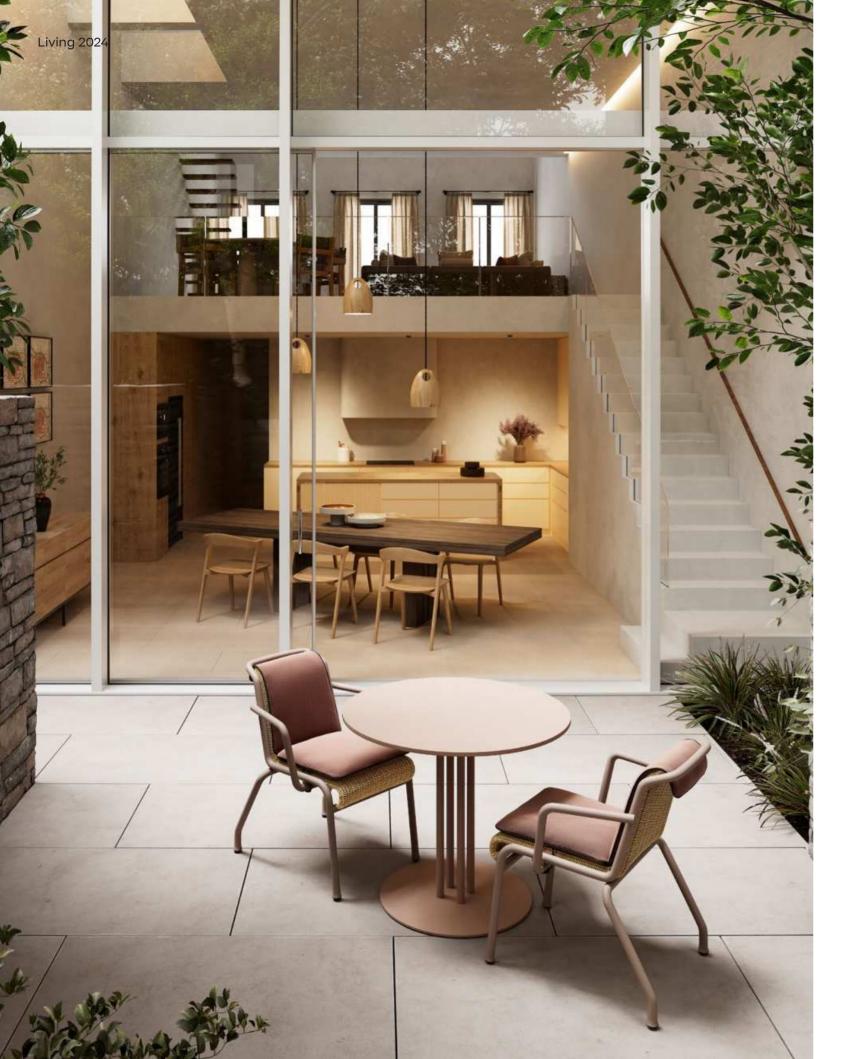




















Living 2024 Eolias



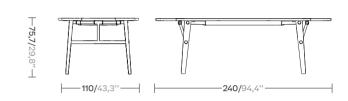
#### Eolias Salina Dining Armchair

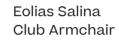


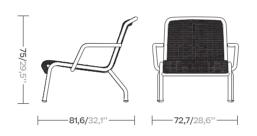
KSB200600



Eolias Lipari Dining table

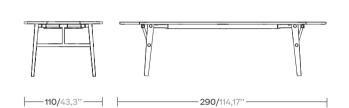






Eolias Lipari Dining table

KSB201100 folding

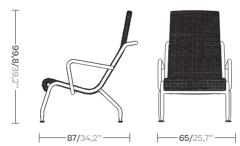




Eolias Salina Lounge Club

KSB200800

KSB200900





Eolias Panarea Dining armchair







63/24,8"





## Plumon, by Patricia Urquiola

The new outdoor family designed by Patricia Urquiola for Kettal is based on the concept of clothing, on dressing and undressing furniture.

Adopting a tailoring approach, Patricia Urquiola designs the new family with a reference to the characteristic Brazilian spirit, which lives in abundant, roomy, comfortable furnishings, somehow evocative of distant landscapes and cultures.

For Plumon, Urquiola designs a light structure, on which a tailored and padded dress is 'moored', wrapped. This

ribbed padding, characterized by stitching, as well as being an aesthetic figure, fulfills the comfort of the product. It is the fit that guides the aesthetics. With a few simple gestures, the dress is placed on the rigid teak structure and embraces it. An extreme ease of use that becomes a real plus for an outdoor collection. A comfort that is also emphasized visually, thanks to the padded dress that generously also embraces the armrests and the outside of the backrest.















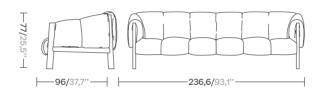
### Dining Armchair

Plumon



3 Seaters Sofa

KSA801200





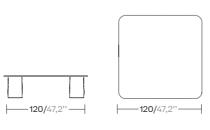
Side table

KSA800200





Central table





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# Giro, by Vincent Van Duysen

The core idea and insight behind Giro was a different usage of the rope. It is sewn together in order to create the shape of the product itself. A big source of inspiration was the Orkney Chair. This classic inspired Vincent to draw inspiration from the past with an eye on today and Kettal's technological expertise. Originally based on a natural rope material, it has been reinterpreted through the use of the very sustainable polyprollante material which can face all kinds of weather.





Living 2024 Giro















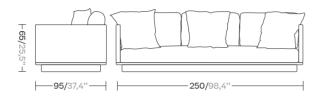




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#### 3 Seaters Sofa



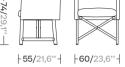
KS7400500 teak KS7402300 aluminium



Folding Dining Armchair

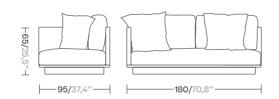


KS7400100





Seater Left or Right Corner module connection



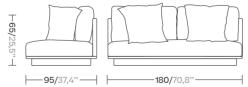




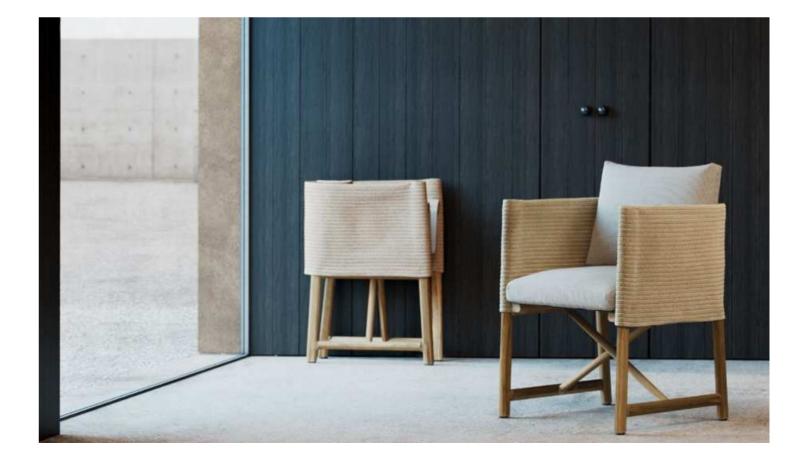


#### Seater Center Module

KS7400600/KS7401900 teak KS7402700/KS7402800 aluminium

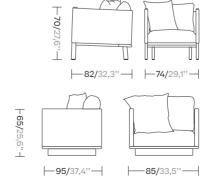


KS7400200



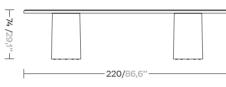






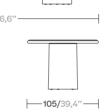


#### Dining Tables



Ceramic 220x100: KS7401500 290x100: KS7401600

Travertine (under porch) 220x100: KS7403200 290x100: KS7403300

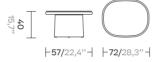


#### Side Table



Ceramic KS7401100

Travertine (under porch) KS7402900



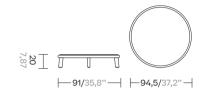




#### Centre Table ø90

Ceramic KS7401200

Travertine (under porch) KS7403000

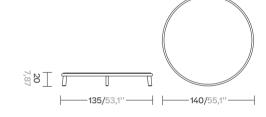




Centre Table ø135

Ceramic KS7401300

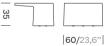
Travertine (under porch)





Low Side Table

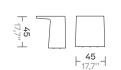
KS7400900







KS7401000



### Grand Bitta, by Rodolfo Dordoni

The Grand Bitta collection features a unique combination of aluminum and teak legs, seats made of braided polyester, and comfortable cushions, with teak or stone table tops, all crafted from waterproof materials.

The designer's intention was to create a dense braiding that would allow air to flow through, evocative of the braiding used to moor boats (hence the name "Bitta," which means "mooring" in Italian). The result is a collection of pieces that appear light and airy, while

also providing cozy, natural-hued nests to unwind in. Crafted from a blend of ropes, teak, and aluminum, the Daybed is fully customizable with a range of rope and fabric colors to suit your style. Designed with outdoor lounging in mind, the Daybed's generous size and comfortable design make it the perfect addition to any patio or poolside. Enjoy luxurious relaxation in style with the Grand Bitta Daybed.





Living 2024 Grand Bitta





Living 2024 Grand Bitta





#### Dining armchair



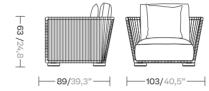
KS7003700



#### Club Armchair



KS7003000



#### 2-seater sofa

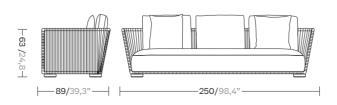


KS7003100



#### 3-seater sofa

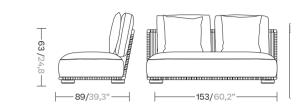






**Grand Bitta** 

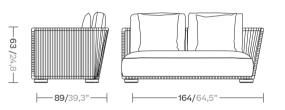
#### Central module



KS7003500



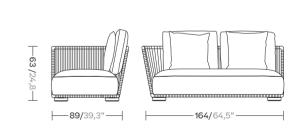
#### Right module



KS7003400



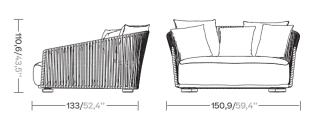
#### Left module



KS7003300



#### Daybed



KS7003600

113

Tou

# Tou, by Naoto Fukasawa

Tou is our modest tribute to the ancient handicraft of rattan and reed wickerwork, an essential element in the development of both Western and Eastern cultures. Historically, it has been used for all kinds of domestic utensils, furniture and more. The materials are simple and completely natural, but the internal structure of the stem consists of hundreds of cavities, making it both strong and light.

The manufacture combines traditional manual techniques with much more industrial processes. Instead of using the most common form of weaving, we use striped vertical lines, which are lighter and much more expressive than mesh. The outline is smooth and soft, following the natural shapes provided by the material.

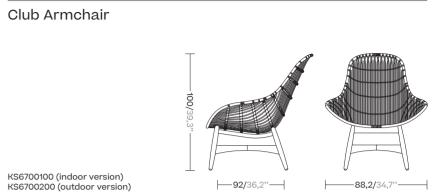




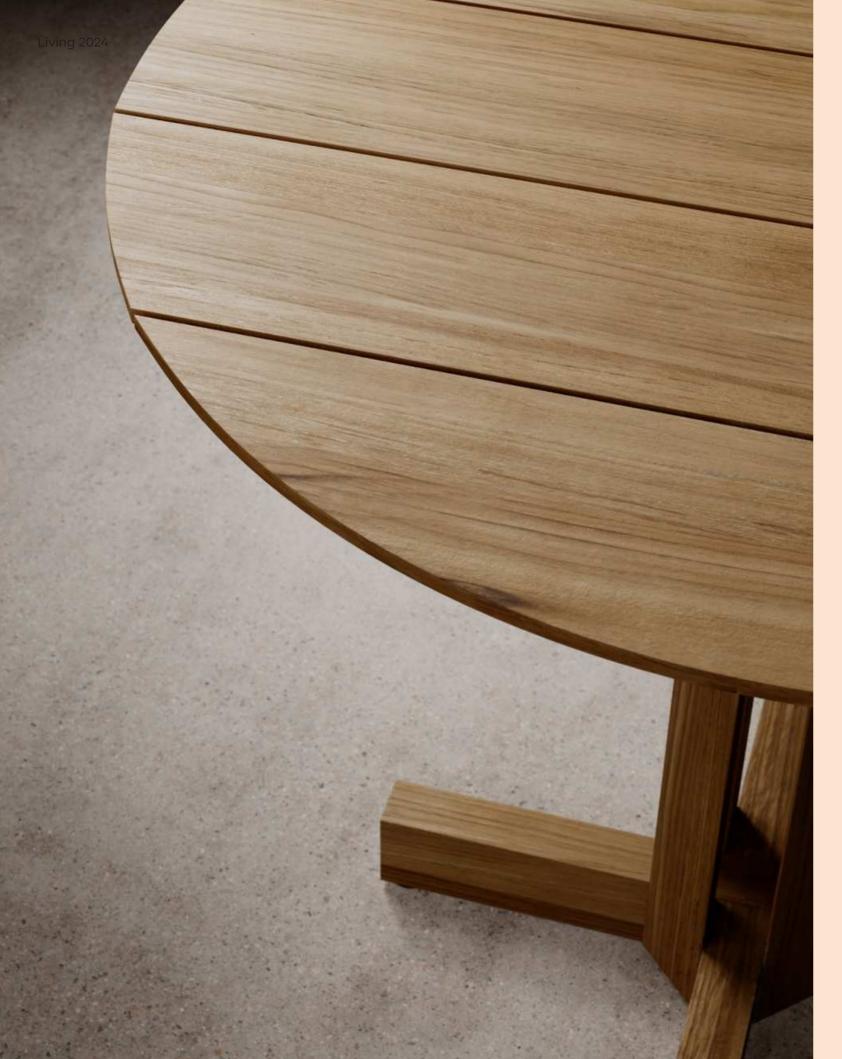
Living 2024 Tou











# Altar, by Miguel Milá

Miguel Milá designed this table in the mid-sixties as an altar for his wedding. It later became a table for everyday use, but was never produced.

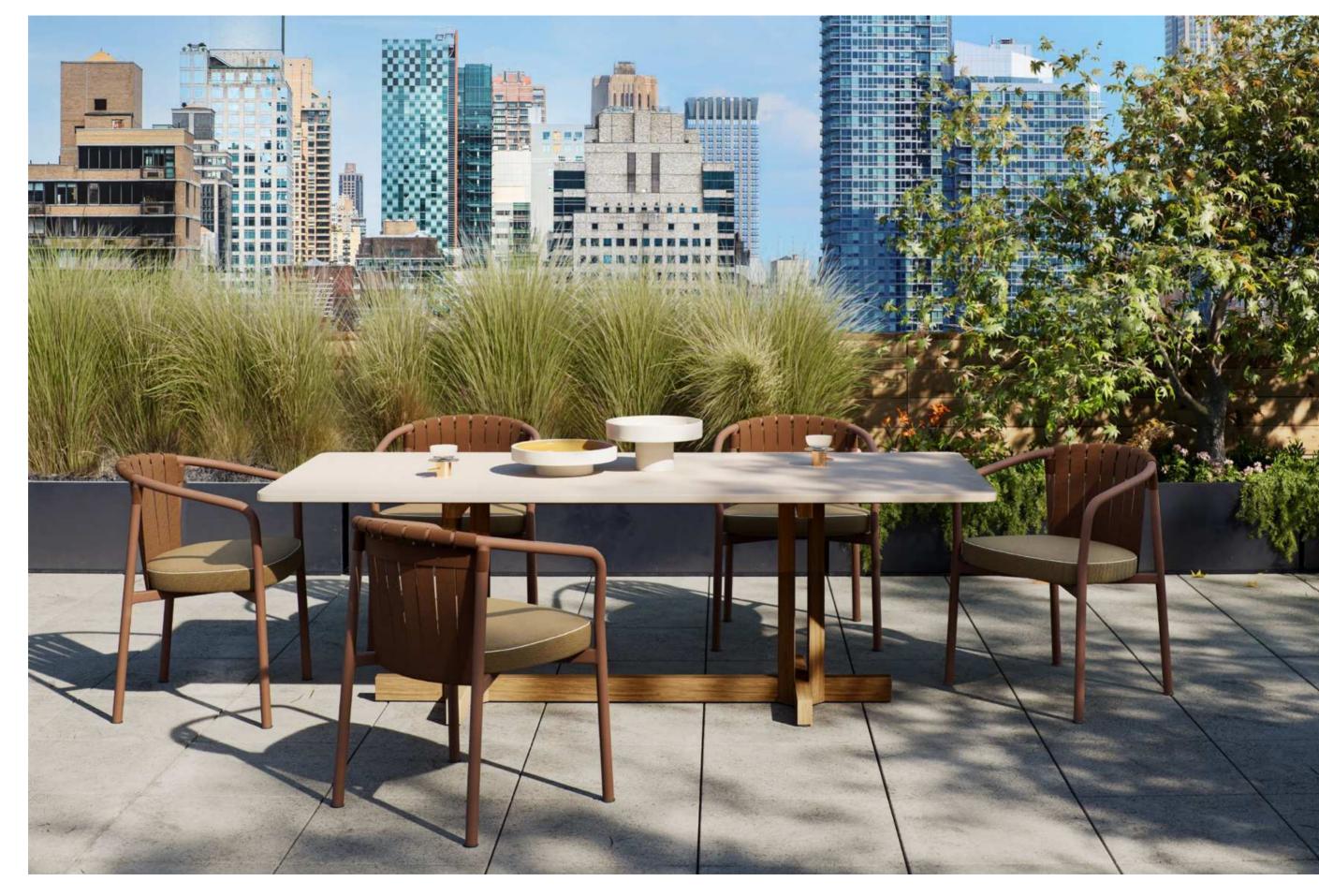
As if he were a master craftsman, Miguel Milá designed this piece based on the art of simplicity and efficiency. Its shape hides its complexity, but at the same time

reveals the wood's own character, giving it life and prominence.

Its constructive logic makes it strong enough in terms of structure, but formally a beautiful piece.

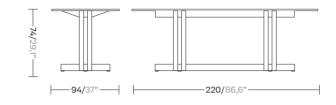
The beauty of logic and common sense understands neither time nor trend.

Living 2024 Altar





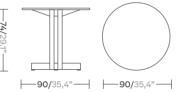
#### Dining table

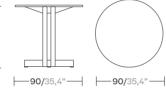




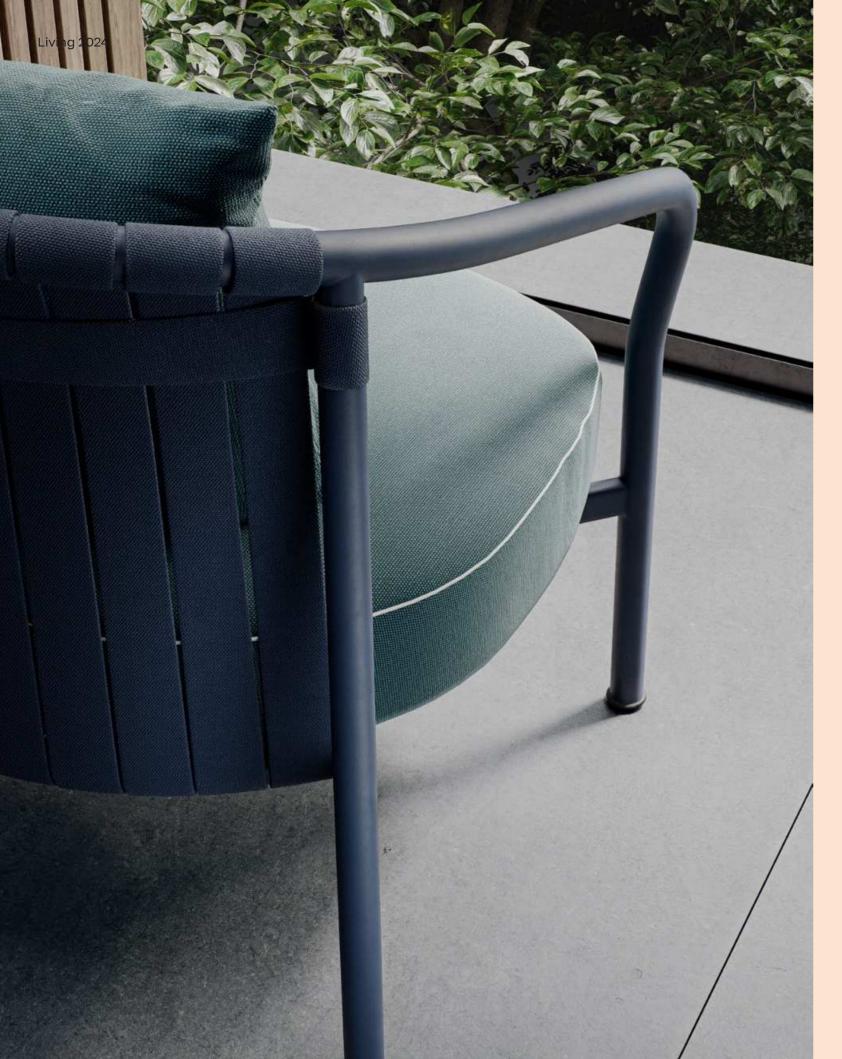
#### Dining table

KSA400100









## Arc, by Kettal studio

The Arc collection features an enveloping backrest based on fundamental geometry: a constant radius arc. It shows restrained, elegant proportions. The light aluminium frame clearly expresses a desire to maintain armchair tradition.

The backrest features simple yet sophisticated braided

strips, while the seat is padded with polyurethane foam covered in matching fabric and the fabric cushion has a removable cover.

The collection is used mostly in hotels, in lobbies and rooms, on cruise ships and also in domestic settings as light furniture in sofa and dining areas.



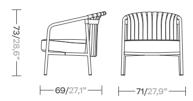
#### Dining armchair



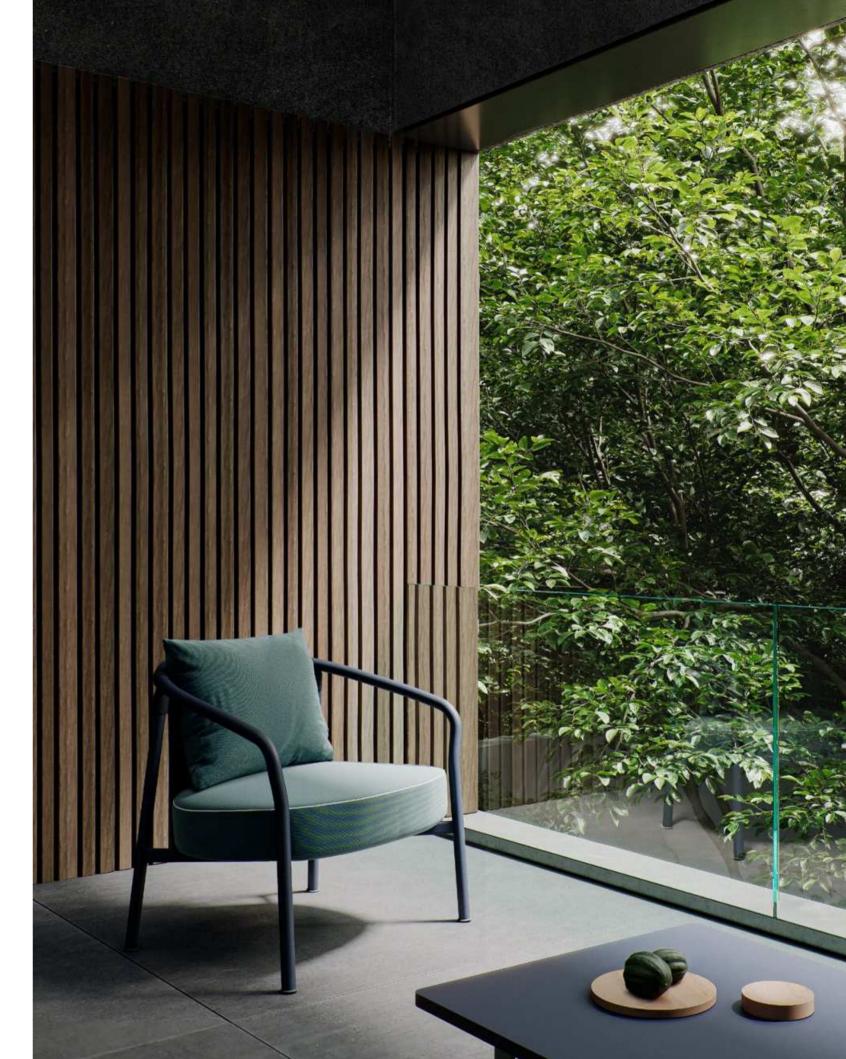
KSA500100



#### Club armchair



KSA500200





## Pad, by Kettal studio

Kettal has made deck chairs for decades, and always of the same excellent quality. This enables us to offer a product that garners all that experience: comfort, durability, stackability and so on.

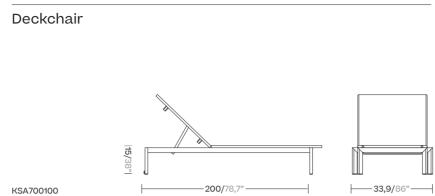
Pad is a sturdy, long-lasting deck chair system designed for relaxing in comfort. It is built to withstand continued

use. The sturdy seat guys and backrest can be easily changed. The ample seat surface and sandwich-style structure make it exceptionally comfortable. With a stretch guy attached to the aluminium frame and optional cushions that add extra comfort.

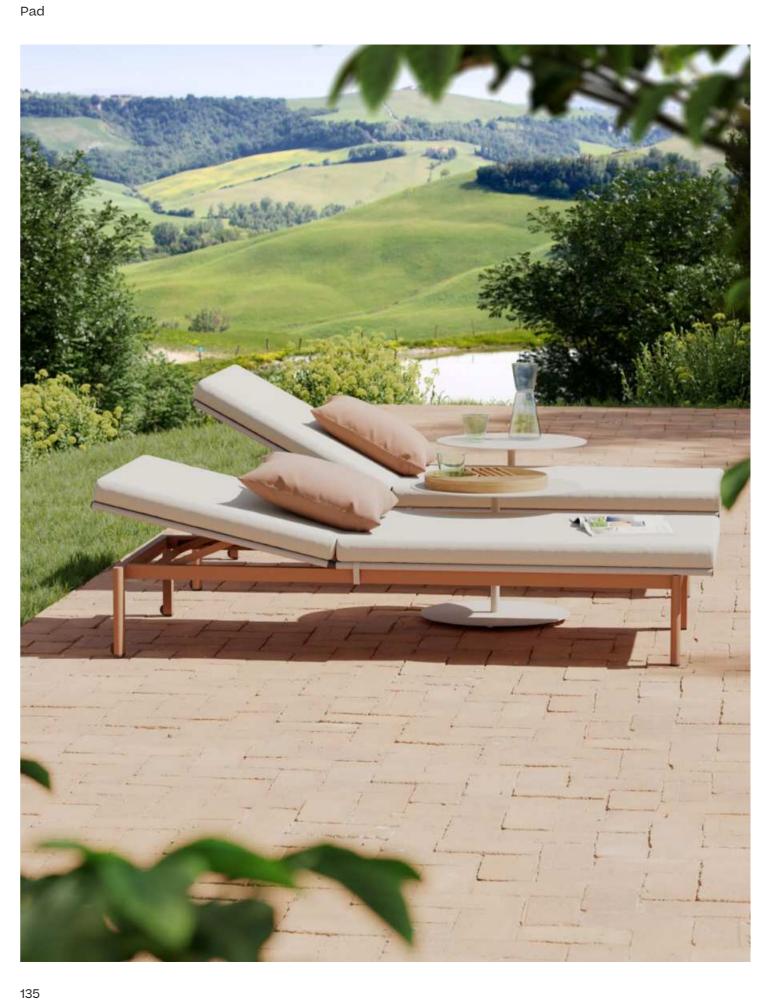
Pad Living 2024











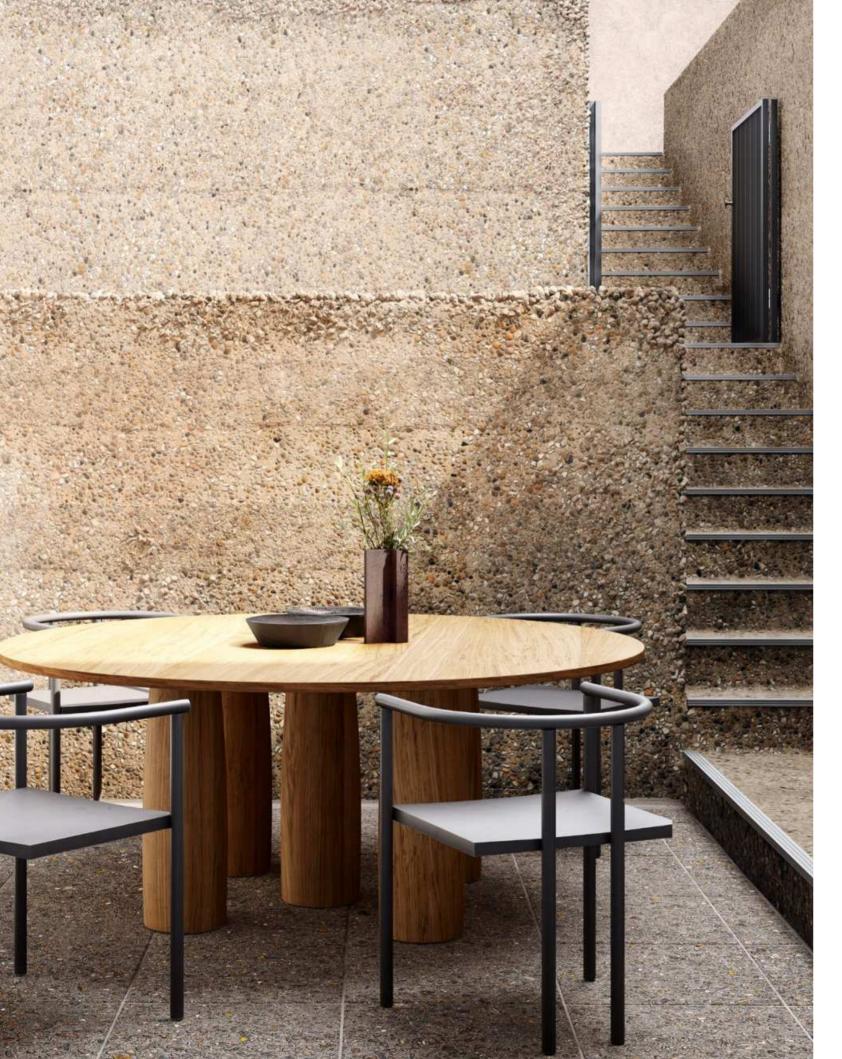
137

### Il Colonnato, by Mario Bellini

In this project, Mario Bellini took his inspiration from a basic elemental structure in architecture. His design emulated the colonnade of classical architecture, in which a sequence of columns supports a portico, in this case a table top. The base is a visually closed volume, despite being materially open. When seen from a different viewpoint, perception changes completely, as the columns no longer overlap and the space appears empty.











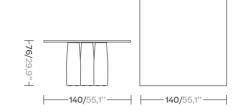


## Ringer, by Michael Anastassiades



#### Table Square 140x140

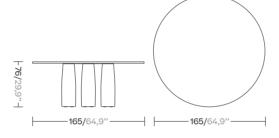
KSA1-004-00: 4 legs / Teak KSA1-001-00: 5 legs / Teak KSA1-010-00: 4 legs / Minera Stone KSA1-010-00: 5 legs / Minera Stone KSA1-016-00: 4 legs / Marble KSA1-013-00: 5 legs / Marble





#### Dining Table ø165

KSA1-006-00: 4 legs / Teak KSA1-003-00: 5 legs / Teak KSA1-012-00: 4 legs / Minera Stone KSA1-009-00: 5 legs / Minera Stone KSA1-018-00: 4 legs / Marble KSA1-015-00: 5 legs / Marble

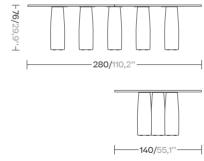




### Dining Table 280x140\*

\*Two parts 140 x 140, union plate included

KSA1-005-00: 6 legs / Teak KSA1-002-00: 8 legs / Teak KSA1-011-00: 6 legs / Minera stone KSA1-008-00: 8 legs / Minera stone KSA1-017-00: 6 legs / Marble KSA1-014-00: 8 legs / Marble









Antique Rose (Minera stones)

Atlas (Minera stones)

The Ringer Collection is the first collaboration between Kettal and Michael Anastassiades, and it was conceived as a minimalist approach to cafe dining furniture. The title references the traditional Game of Horseshoes, and links to the gesture of the armrest sitting on top of the legs.

Living 2024 Ringer





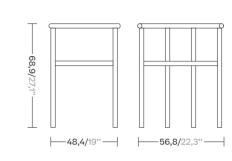
### Ringer

149





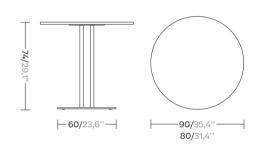




KS7700100



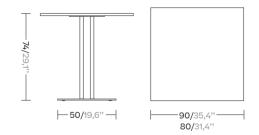
## Dining Table Round Base



KS7700200



## Dining Table Square Base



KS7700300

Living 2024 Molo

## Molo, by Rodolfo Dordoni

This is an example of a modular sofa in its purest form. Its orthogonal geometry is based on a rectangular modularity design, which means it can be easily adapted to suit any situation and optimize the space in which it sits. Each module can be taken apart and re-organized, creating new uses and configurations.

The design is aesthetically minimalistic with intentionally oversized pieces. On the other hand, the decorative elements have been consciously de-emphasized in order to give centre stage to the various combinations of fabric, colours and carefully selected details.

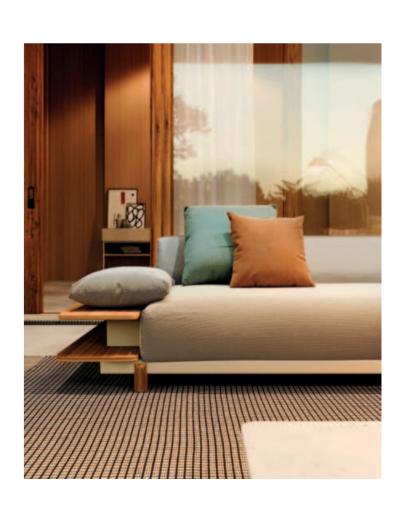
151









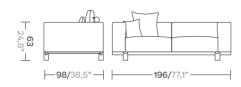








#### 2 Seater Sofa







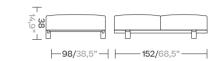
Bench 2 Seater

KS420XX...

KS422XX...

KS420XX... KS421XX... KS422XX...

3 Seater Sofa



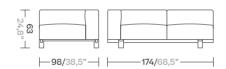
**—272/**107" **—** 



### 2 Seater Left Corner & Right Corner



KS421XX...





**—98/**38,5" **—** 



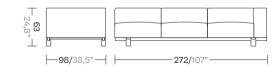
2 Seater Left Corner Open & Right Corner Open





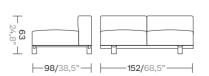








2 Seater Center Corner



3 Seater Left Corner Open & Right Corner



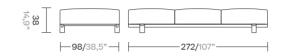
161

Right KS420XX... KS421XX... | 98/38,5" | 272/107" |

KS420XX... KS421XX...

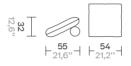


#### 3 Seater Bench





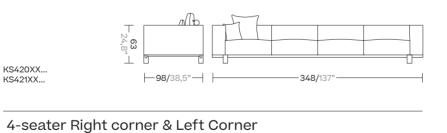
Molo Cushion



KS4211000



4 Seater Sofa



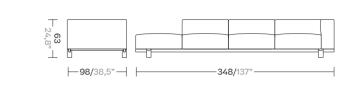


Right KS420XX... KS421XX... KS420XX... KS422XX...



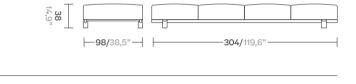


4 Seater Left Corner Open & Right Corner Open



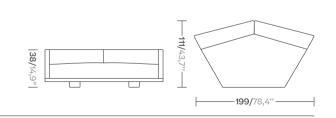


Bench 4 Seater



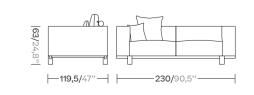


Corner





2 Seater Sofa XL

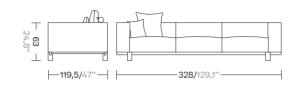




3 Seater Sofa XL

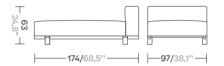


KS4211100



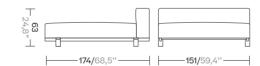


Chaise Lounge





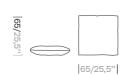
Double Chaise Lounge





Light cushion

KS4211200



KS5706300



Side table

**97x35x20** 38,2"x13,8"x7,9"

Molo



Back table

**75x35x20** 29,5"x13,8"x7,9**"** 



Corner table

97x97x20 38,1"x38,1"x7,8"



Teak Legs (L/XL Version)



Concrete Legs (L Version)



Low Legs (Only XL & Daybeds)



No-piping



Piping



#### Centre Table 160x94 and 120x120

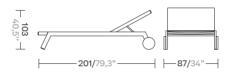




Deckchair with Small Wheels & with Wheels

With small wheels KS4210800

With wheels KS4210900

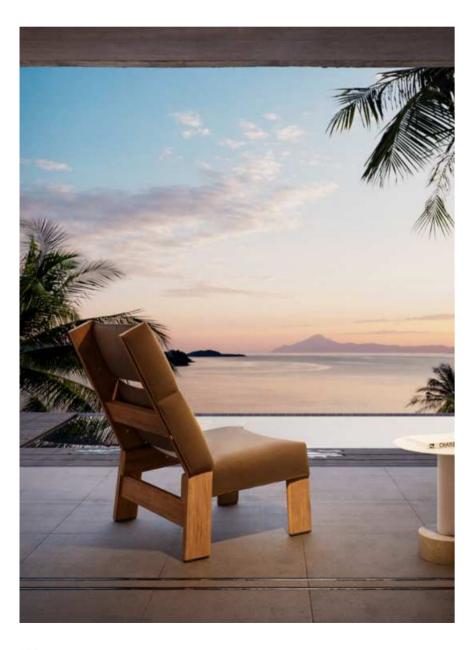




#### Band

## Band, by Patricia Urquiola

The idea behind the Band collection is the breakdown of structure. It is an object designed using an ensemble of pieces. The chair's design intentionally challenges the classic sophisticated lines of furniture design and becomes something schematic — a conceptual program. It is a structure made up of repetitive angular shapes that give centre stage to its raw materials and it can be formed entirely of aluminum or teak wood, as well as Terrain Fabrics.







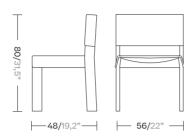
## Vimini, by Patricia Urquiola



### Dining Chair

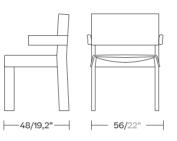
Aluminium KS2800100

Teak KS2800200



### Dining armchairs

Aluminium KS2800300 Teak KS2800400 -

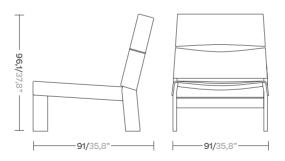




#### Club armchair

Aluminium KS2800500

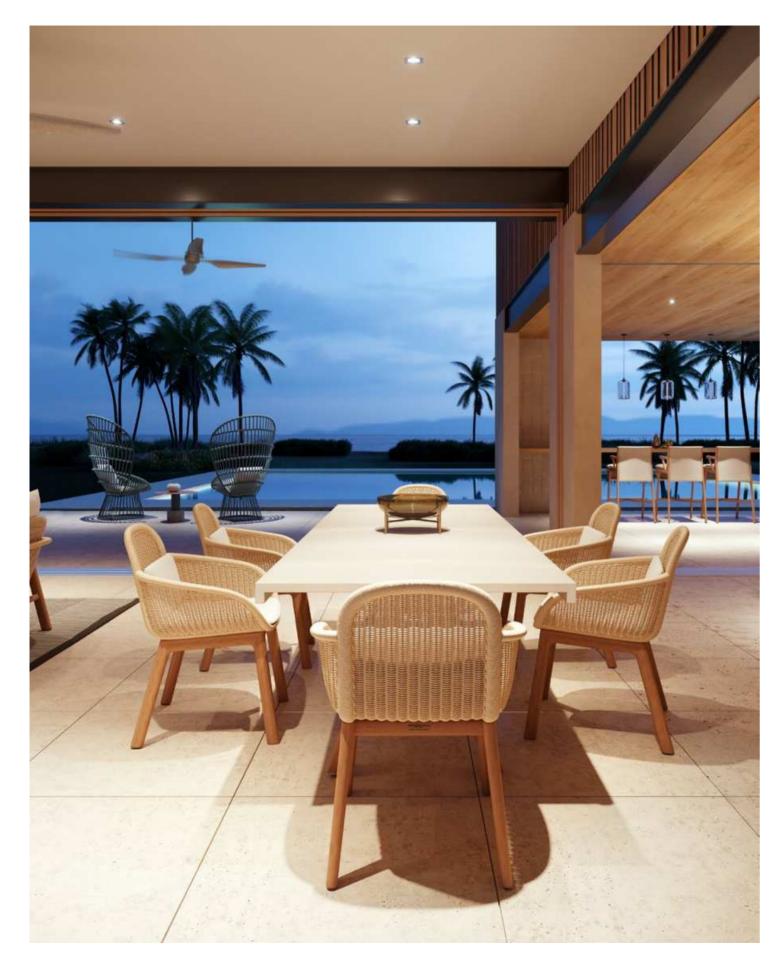
Teak KS2800600



Vimini means wicker in Italian and it also sounds like Bimini, the name of an island the designer likes. It uses just the right amount of outdoor wicker with a rougher wooden frame. It does not have the same modernist spirit as the Basket (which the original inspiration came from) but it is familiar enough that, when you get close, it stirs a memory and makes one feel at home. That is what it is, more or less — an object of memory.



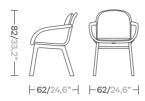
Living 2024 Vimini







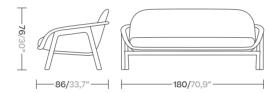
## Dining Armchair



KS1500100

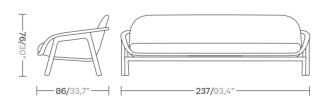








3 Seater Sofa

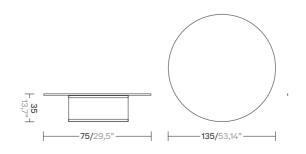




Centre Table

KS1500300

KS1500400

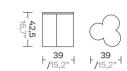




177



Side Table ø39



KS1500600

179

# Cala, by Doshi Levien

Cala is a high-backed armchair inspired by the iconic Emanuelle. The chair has a majestic spatial presence with transparent and light surfaces. The open weave of the rope provides a latticed window for visual privacy while maintaining a connection to the natural elements.

Cala may be used for outdoor dining as well as a chair to lounge in. The wide selection of metal coatings, rope colours and cushion fabrics offer many possibilities to tailor the identity of the chair to suit different projects.



Living 2024 Cala







Living 2024 Cala



## Dining Armchair



Aluminum legs KS2700100



## Stackable Dining Armchair



KS2700400

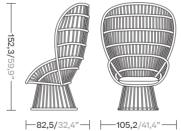




### Club Armchair

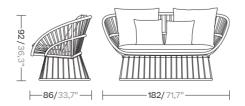


Aluminum legs KS2700500



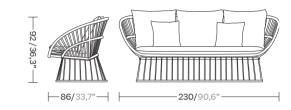
## 2 Seater Sofa







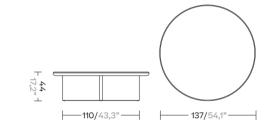
### 3 Seater Sofa



KS2700800



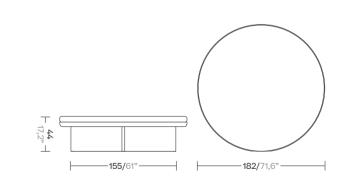
Pouf ø135



KS2700900



Pouf ø180

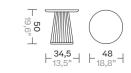


KS2701000



185

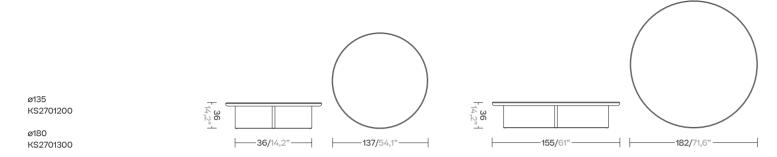
Side Table ø48



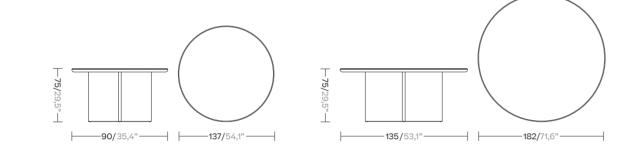
KS2701100

Cala

### Centre Table ø135 and ø80



## Dining Table ø135 and ø180

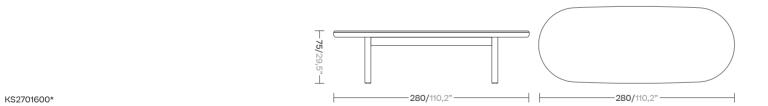


## Oval dining table 280x110

ø135 KS2701400

KS2701500

ø180





# Riva, by Jasper Morisson

The Riva collection of outdoor furniture is above all about achieving a certain atmosphere for the better enjoyment of outdoor space. The plank construction of seat and back follows a long and varied tradition of outdoor chairs made in similar ways, and which, in this case, actually provides a high level of comfort and good looks too.







### 3-seater Sofa







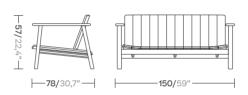
Riva

Dining Armchair





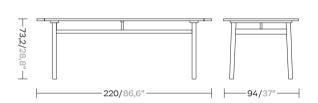
2-seater Sofa



KS2600600



Dining Table 220x94





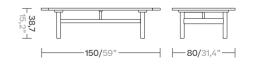




Centre Table 150x80



KS2600800



Low club armchair



**-64,7/**25,4"-



Side Table





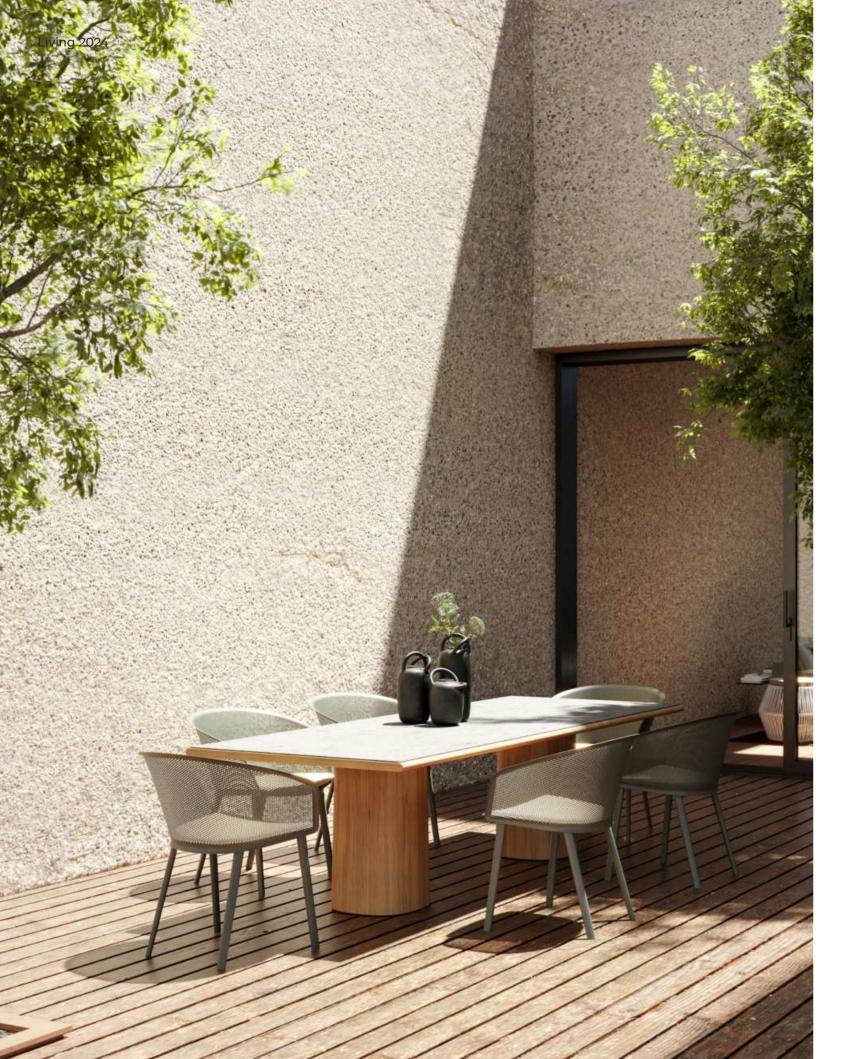
KS2600900

195

## Stampa, by Ronan & Erwan Bouroullec

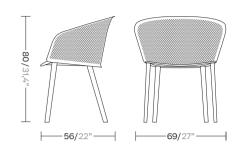
Stampa is an aluminum chair inhabited by carefully organized holes, made through the technique of punching metal sheets. This pattern, ressembling textile sensations, offer a robust yet delicate design that can assume the passage of time.







## Dining Armchair



KS2200100



Cushion



22105-...

Boma

199

## Boma, by Rodolfo Dordoni

The Boma collection was born from the need for high performance in outdoor environments, without sacrificing on the increasing demand for comfort.

The structure is organized around a frame entirely made of aluminum, which is capable of hiding in the essentiality of its lines both the quality of the materials used and the possibility of easy articulation in different compositions.

Living 2024 Boma



Living 2024 Boma

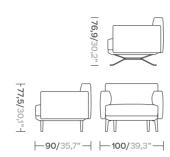




Living 2024 Boma



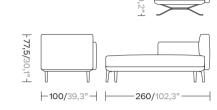
#### Club Armchair







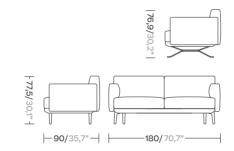
Right & Left Daybed



KS2500100



2-Seater Sofa



Bench



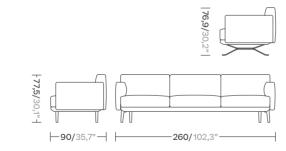
1-Seater KS2500800 2-Seater KS2500900 3-Seater KS2501000



KS2500200



3-Seater Sofa



2 Seater Right & Left Corner Connection





KS2501500

4-Seater Sofa

KS2500300

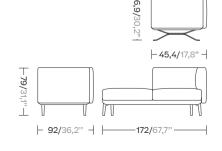


**-340/**133,8"

Right KS2501300 Left KS2501600

207

2 Seater Right & Left Corner Connection-Open



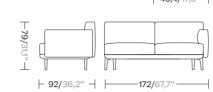
Living 2024 Boma



## 2 Seater Right & Left Corner End



Right KS2501400 Left KS2501400





Pillow

KS5703500

60/23,6"

See the Boma concept scanning this QR code





Roll

211

## Roll, by Patricia Urquiola

This ironical intervention on the conventional upholstery converts a regular backrest into two independent 'wraps' connected by colorful straps. A graphical aluminum structures frames the protagonist of this chair, the cushions.

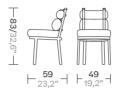








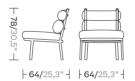




KS2300100











Bar Stool



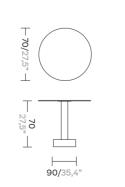
KS2300300

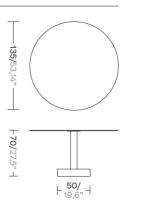
ø135 KS2300500

ø80 KS2300400



Dining Table ø135 & Dining Table ø80

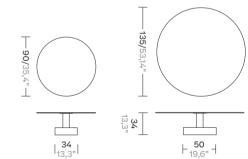




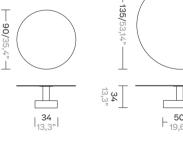




### Centre Table ø135 and ø90







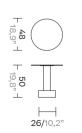
Side Tables ø48 and ø60



217

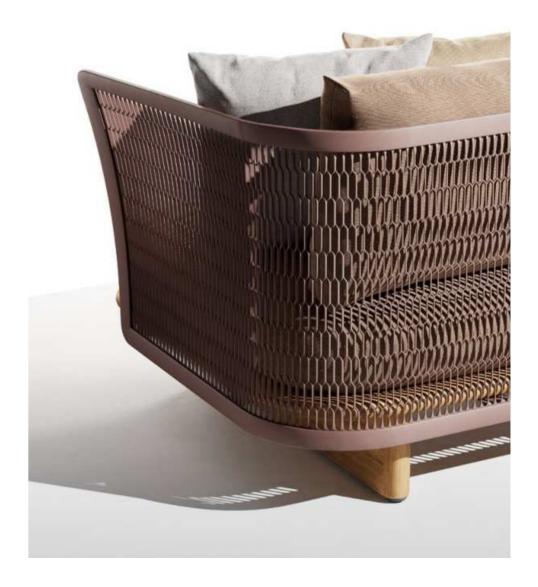
ø48 KS2300800

ø60 KS2300900

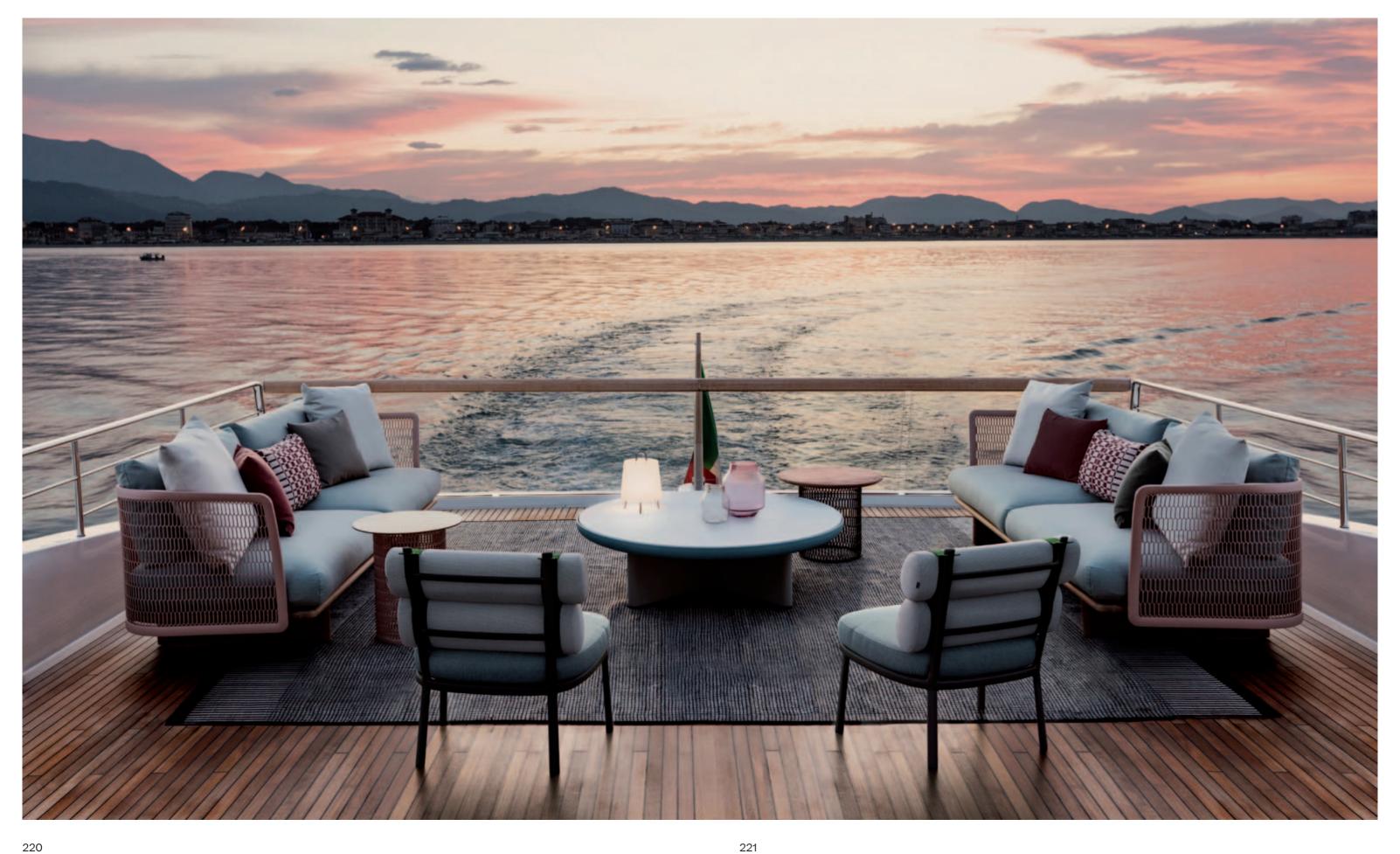


# Mesh, by Patricia Urquiola

The Mesh collection recalls architectural facades, which filter the surrounding environment without stopping the light and air flow. Industrial and natural materials, hard and soft surfaces, transparent and solid volumes are put face to face in order to create this family of outdoor furniture based on contrasts.



Living 2024 Mesh



Living 2024 Mesh

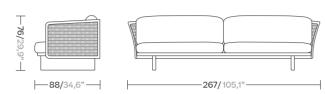




#### Mesh



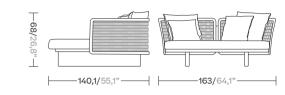
#### 3 Seater Sofa



KS1700100



Daybed



Left & Right Corner Module End

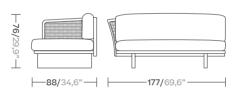


Left KS1700400 Right KS1700500

Left KS1700200

Right KS1700300

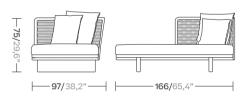
KS1700600



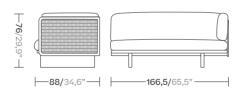
Right Deck Chair Module



Left KS1701100 Right KS1701200



Left Corner Module Connection

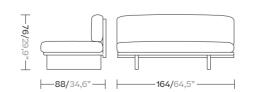


Deckchair





Central Module



Two Places Deck Chair

158/62,2"

KS1700900



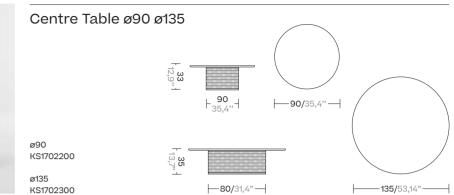
Bench







Mesh





SideTable ø48 and ø60

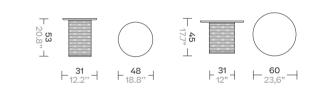


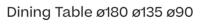
Low Dining Table KS1701900

Dining Table KS1701800 ø135 KS1701600 ø180

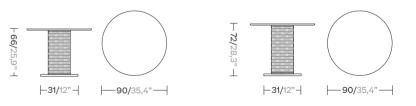
KS1701700

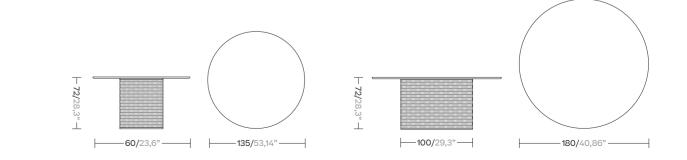
229





ø60





231

## Basket, by Nanna and Jørgen Ditzel

An edit of the Basket chair, created in the 1950s by the Danish designers Nanna and Jørgen Ditzel.

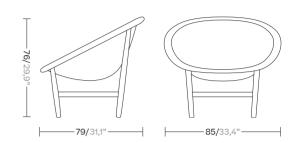
The Basket chair, made from oak, comes in its original version created by the Ditzels — hand-braided in wicker — and in an outdoor version made from artificial fiber and teak.



Basket



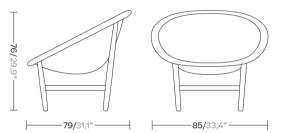






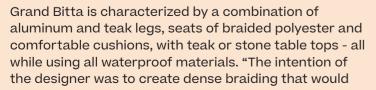


Outdoor Club Chair



KS1000100

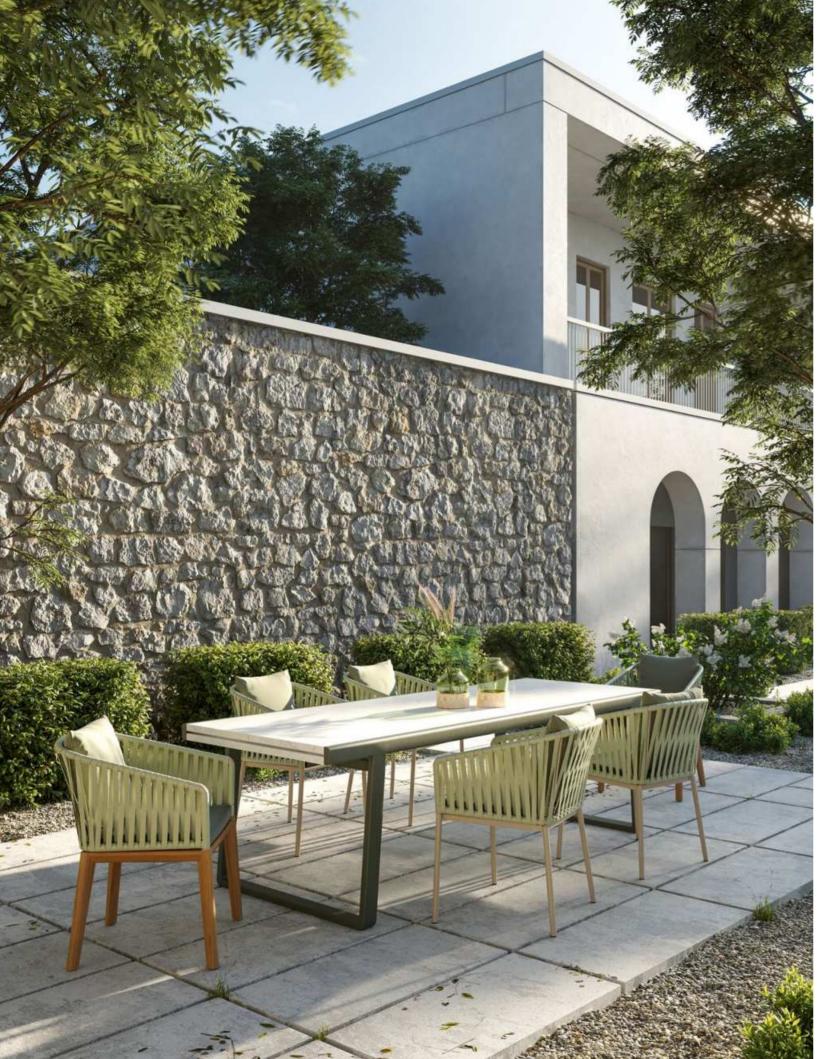
## Bitta & Bitta Lounge, by Rodolfo Dordoni

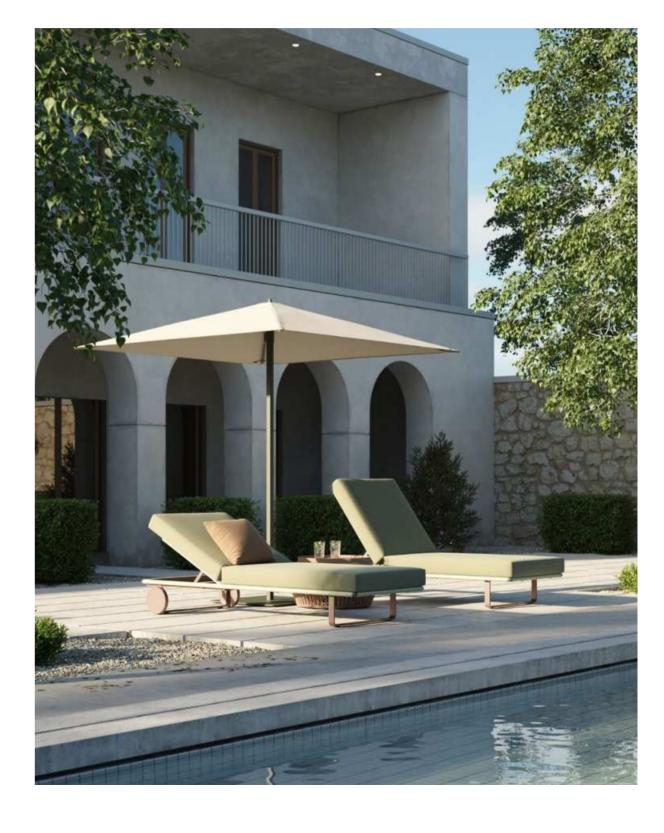


still let the air through, reminiscent of the braiding of the ropes used to moor boats (hence the name Bitta, which means 'mooring' in Italian), which makes the pieces look lightweight but, at the same time, they look just like cozy nests in natural colors to sit back and relax in."











#### Dining Armchair Bela Rope



Teak legs KS7000100

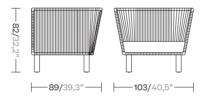


#### Club Armchair Bela Rope



Aluminium legs KS7000300

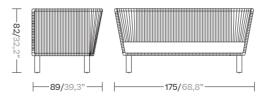
Teak legs KS7000300



#### 2 Seater Sofa Bela Rope



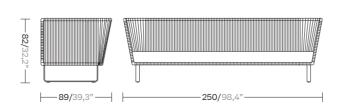
Aluminium legs KS7001200 Teak legs



#### 3-Seater Sofa Bela Rope



Aluminium legs KS7001400



Bitta

241

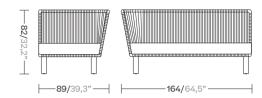
#### Left and right Corner Module

Left & Aluminium legs KS7001600

Left & Teak legs KS7001600

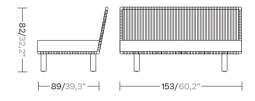
Right & Aluminium legss KS7001800

Right & Teak legs KS7001800



Central Module Bela Rope

Aluminium legs KS7002000 Teak legs KS7002000





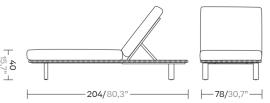
## Bar Stool Bela Rope & Counter Height Bar Stool



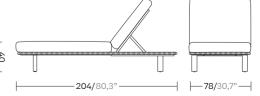




# Deckchair Module





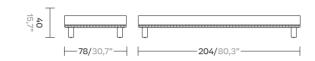




#### Deckchair Stool Module

Aluminium legs KS7000600

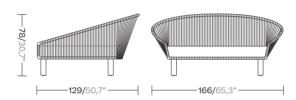
Teak legs KS7000600





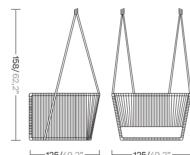
### Daybed

Aluminium legs KS7002200



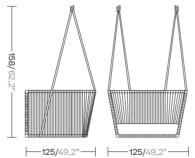


Club Swing Rope Set



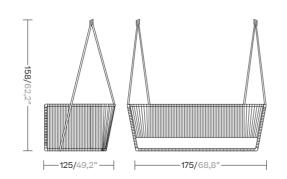
KS7000800

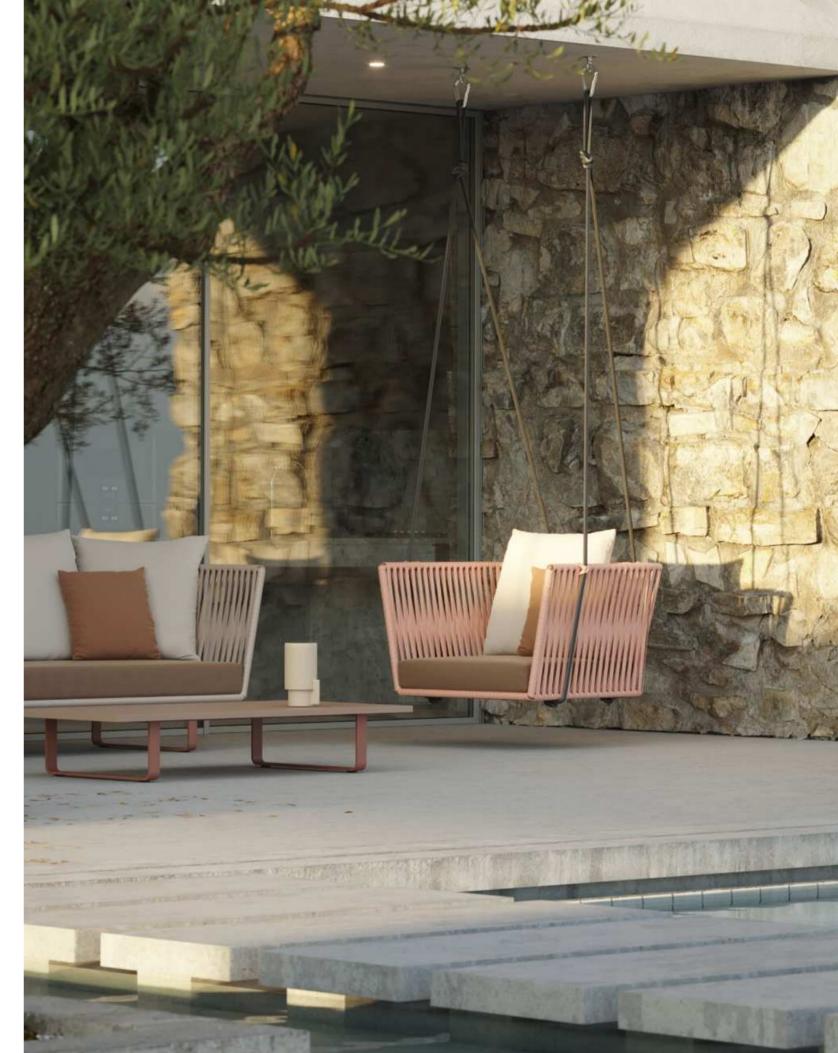
KS7000900





2 Seater Swing Rope Set





#### Bitta Lounge



Dining Armchair

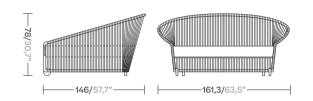


KS7L00100





Daybed Rope & Parallel



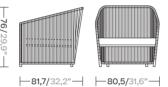
245



Club Armchair Rope & Parallel



KS7L00300

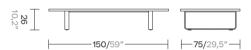


KS7002400

KS7002500

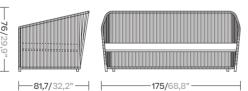
KS7L00900

Centre Table

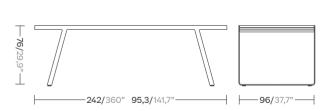




2-Seater Sofa Rope & Parallel

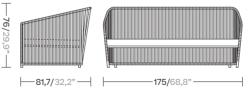


Dining Table Extendable 8-12 Guests



KS7L00500

KS7L00700



3-Seater Rope & Parallel



**81,7/**32,2" | **-250/**98,4"**--**

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# Maia, by Patricia Urquiola

Like an architecture that is in keeping with its surroundings, the Mala collection designed has a natural lightness and elegance.

The design of the artisan braiding, the sturdiness of the aluminum frame and the new, Porotex and chenille fabric collection create a combination that oozes energy.



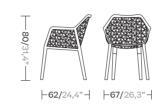




### Dining Armchair

Aluminum legs KS6500100

Teak legs KS6500200



Maia



Club Chair & Footstool

Aluminum legs KS6500300

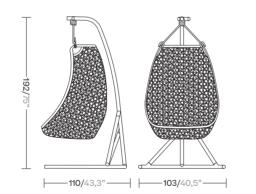
Teak legs KS650400







Egg Swing



KS6500900







KS6500800

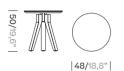


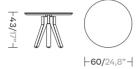
#### Side Table

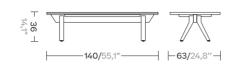
Ø48 KS4101800/ KS4101900

Ø60 KS4101600/ KS4101700

Centre table KS4101400/KS4101500

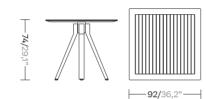


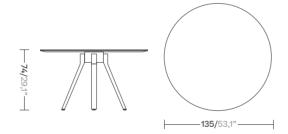


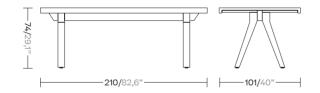


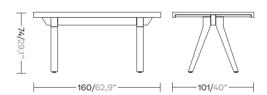
#### Dining Table

Ø135 KS4102100/KS4102200

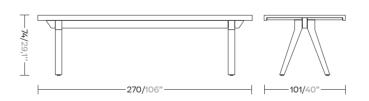




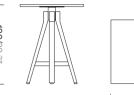








Bar Table





KS4101300



Living 2024 Park Life

# Park Life, by Jasper Morisson

Park Life is a complete family of furniture for outdoors, whose clean cut profile is adaptable to a wide range of situations. Lightweight, yet extremely durable, it is easily stacked for transport or winter storage. With technical sophistication, careful ergonomics and pleasing looks, Park Life offers a long life both structurally and visually.



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Living 2024 Park Life





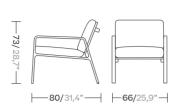




Living 2024 Park Life



#### Club Armchair



KS1100600



Dining Armchair



KS1100100

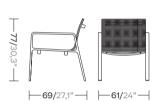


2 Seater Sofa





Low Dining Armchair





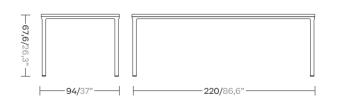
KS1100500

3 Seater Sofa



Low Dining Table 220x94 / 8 guests





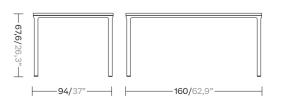
Deckchair

KS1100800

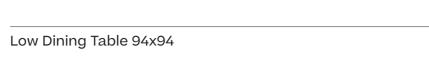


80/31,4" **-197/**77,5" **-----**

Low Dining Table 160x94 / 6 guests



KS1100300



Centre Table 120x120

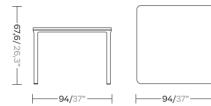
Centre Table 120x60

KS1100900

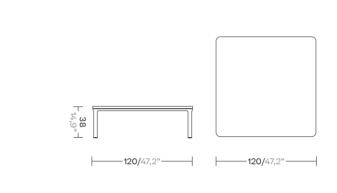
KS1101000

Side Table 50x50

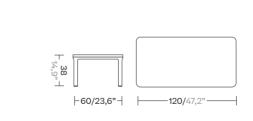














50/19,6" | 50/19,6" |

Landscape aims to be part of a project. It is not understood as an item apart, but instead relates to its environment and melds with it. It is the project that is important, not the product, and this is its essence. Its rationalist construction seeks to bring order, form and structure to the outdoor space. Functionally, it is designed to provide shelter: to shade and cool or protect from the elements.

Landscape,



Living 2024 Landscape





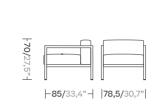
Living 2024 Landscape





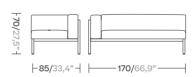
Club Armchair L

KS9400400





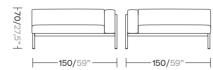
Left & Right Corner Module



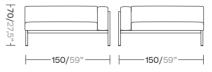
Island

Left KS9401000

Right KS9401100



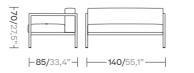
KS9401300



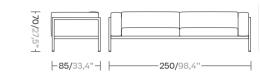




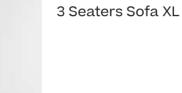
KS9400700



3 Seaters Sofa XL



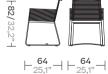
KS9400900







KS9400100



Rocking Chair



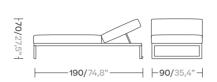
|-**80/**31,4"-| |-**74/**29,1"-|

KS94003000

Living 2024 Landscape



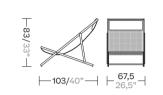
### Single Lounger



KS9401500



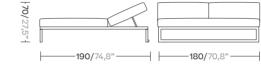
Transat



KS9401700



Double Lounger

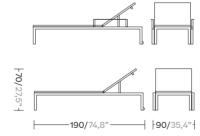






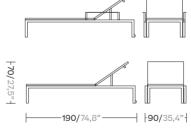


#### Deckchair



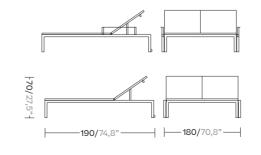


KS9402100





Double Deckchair



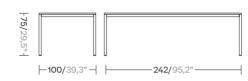


#### Dining Tables

8 guests KS9402500 12 guests

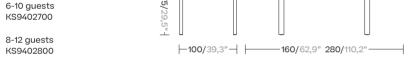
KS9402600

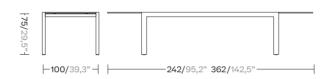




#### Extendable Tables

6-10 guests KS9402700





#### Center Tables

Centre Table KS9402900

Aluminium Side Table KS9402300

Teak Side Table KS9402400



Net

283

# Net, by Kettal Studio

The Net collection conserves a classic structure. Elegant with smooth lines, it gives a calming and attractive appearance. Woven cords, aluminum and tubing come together to provide a light, handcrafted look.







Net

### Dining Armchair & Lite Dining Armchair

Dining KS6800100

KS6800200





### Club Armchair & Lite Club Armchair

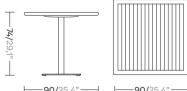
Club KS6800900

Lite KS6801000

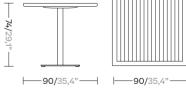




### Dining Table



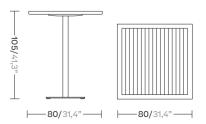
KS6800500





287

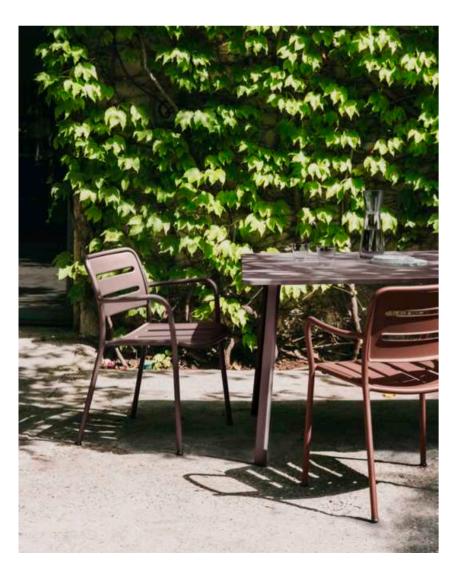
Bar Table

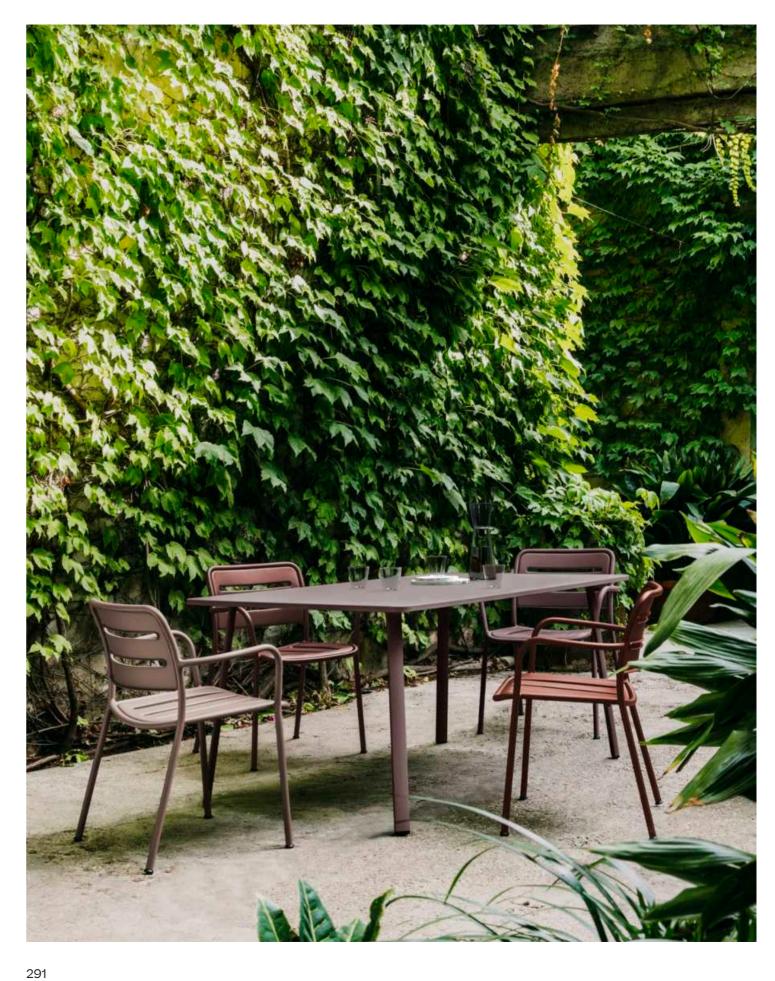


KS6800600

## Village, by Jasper Morrison

A chair for all outdoor situations, from village house to grand café. The lightweight aluminium structure allows easy handling while the neutral language of its form takes nothing away from the scenery. This chair pays respect to the long standing codes of metal stacking outdoor chairs while gently refreshing the look.





Village



Dining Armchair



Village

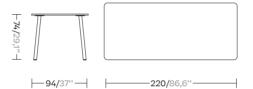
KS1300100

KS1300600

KS1300500

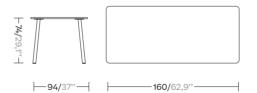


Dining Table 220x94





Dining Table 160x94





Dining Table 94x94



293





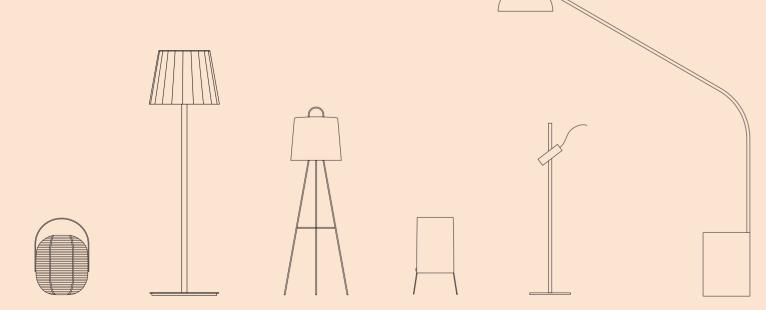
Dining Table D135



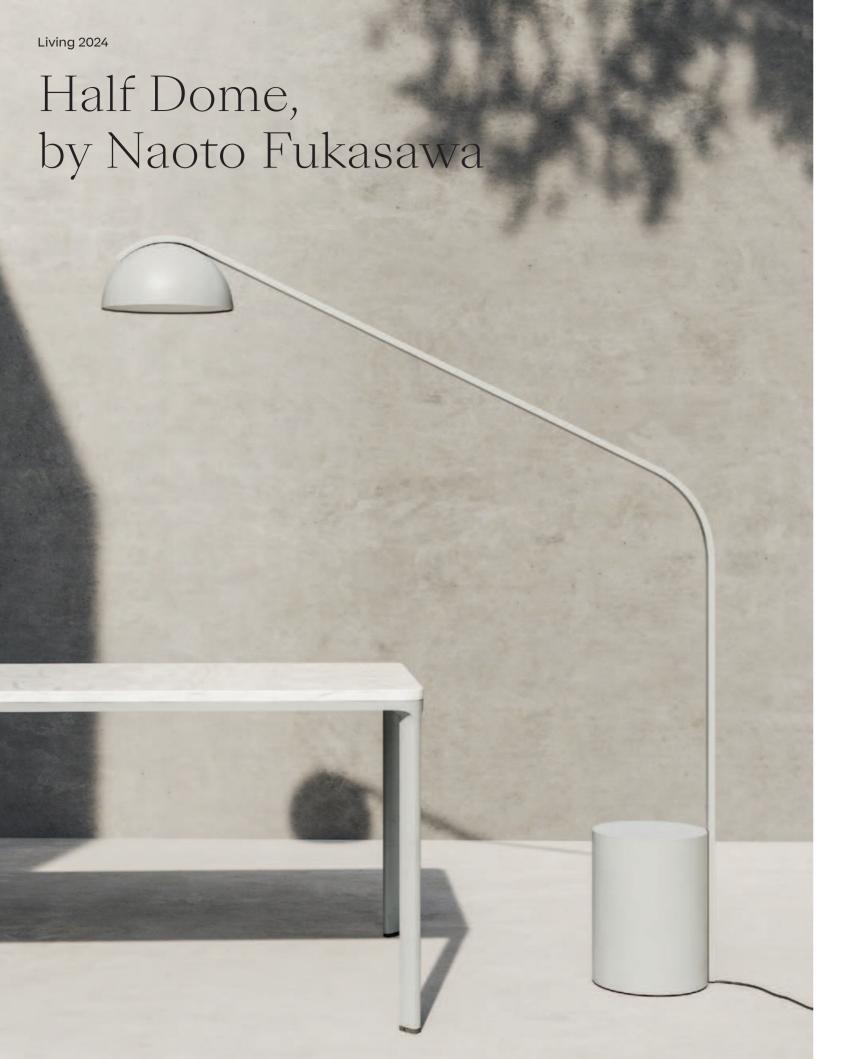
KS1300400

## Lighting

Elegance and technology meet to improve the lighting of your spaces.



The different light designs can adapt to all situations: conversation, concentration, relaxation and more. We now know that an adequate amount of light and a clever placement improves mood and energy levels. Form, function and performance is driving the fusion of technology and emotion.



Never the same Half Dome, never the same light or the same mood. Half Dome is a great mountain with endless variations of lighting and sky situations and seasonal characteristics; the many images reflect the varied creative responses to this remarkable granite monolith. The dimension of Half Dome light follows our image of the moonlight.



## Bela lamp, by Doshi Levien

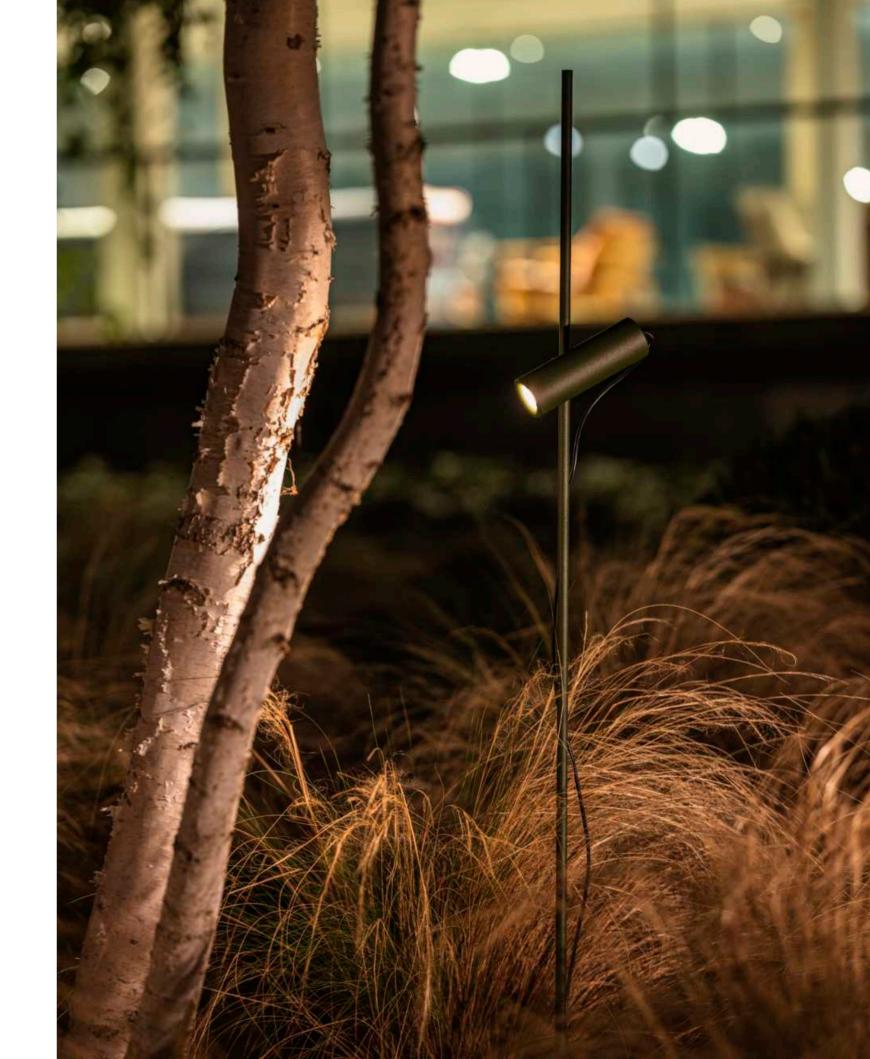
Bela is a colorful and versatile lamp with a continuous length of rope in a form referencing the texture and lightness of traditional handwoven lanterns. Every year in India there is a kite festival and the streets are lined with enormous spinning frames wound with colourful kite string. These light wooden structures gave Doshi Levien the idea for the frames or spools onto which the Bela ropes are clipped. It can be placed directly on the floor, suspended or used as a standing lamp.





## Dots, by Kettal Studio

Dots lamps, manufactured in aluminium with LED lights, are available in two versions: floor lamp with a circular base and planter lamp with a base that can be fastened to the ground. The new Dots lamps have been developed for indoor and outdoor use. The height and direction can be adjusted to focus the light where it is needed. The lamp features a waterproof switch and includes a USA plug.



## Mia, by Michel Charlot

Mia is a family of nomadic lamps built around an acid-treated glass diffuser which is protected by a large polypropylene lampshade. Both are held in place by a clever wire structure. It was important to have the lamps completely waterproof. By achieving this, the Mia allows for a wide range of applications and it is suitable for outdoor use. The Mia series comprises multiple variations, including a small battery powered lamp.

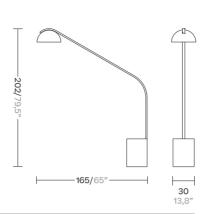




#### Lighting



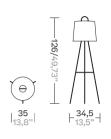




KS5700200

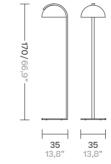


Mia Lamp Outdoor Floor Lamp

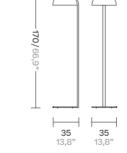


KS5700800





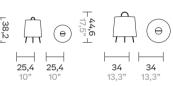
Floor Lamp



KS5700100



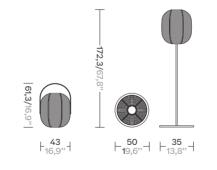
Mia Table Lamp Manganese S & L



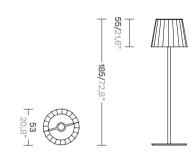
KS5700900



Bela Lamp & Bela Lamp Floor



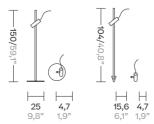
Floor Lamp



KS5700700







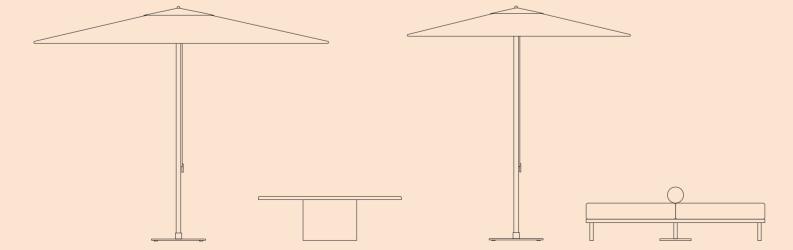
305

304

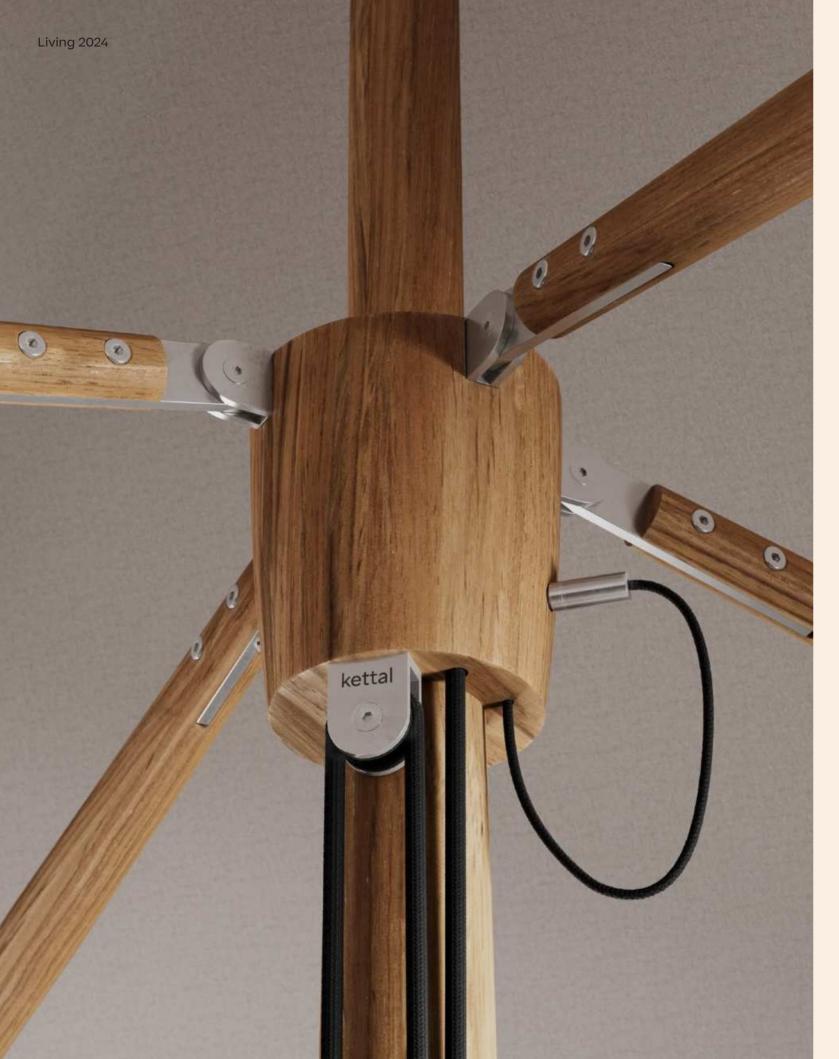
KS5700600 KS5700500

### Shadow

## Selectively shade your outdoor spaces.



The humble parasol has a vital role to play in maximizing your enjoyment of outdoor spaces. It ushers away the harsh sunlight and it should be an unassuming but elegant presence on the patio.



## Paladin, by Konstantin Grcic

Paladin is a wooden parasol for domestic and public use. Its canopy appears to be floating on top of an elegantly shaped mast. The design employs a mechanical principle which incorporates the tension of the canopy into its structural logic. With only the mast and four movable struts, the textile absorbs the tensile forces of the parasol when unfolded.

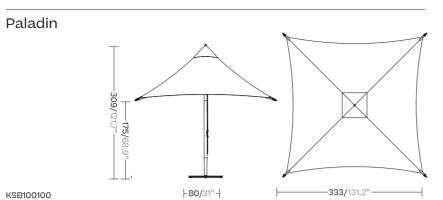
The mast goes right through the center of the canopy,

leaving a central hole that is acting as an indirect skylight and allowing for air circulation.

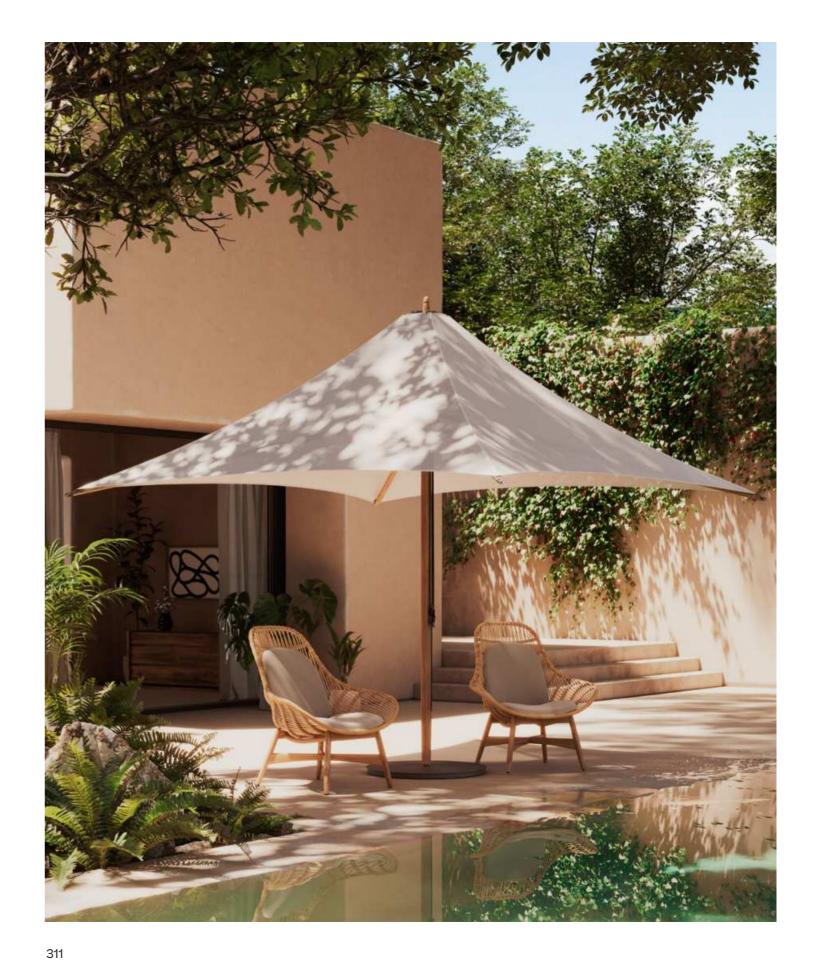
The wooden elements are made in natural teak with a reinforcing core in aluminium. The mechanical joints and fasteners in aluminium and stainless steel are designed to minimize the material input while offering maximum performance.

Living 2024 Paladin



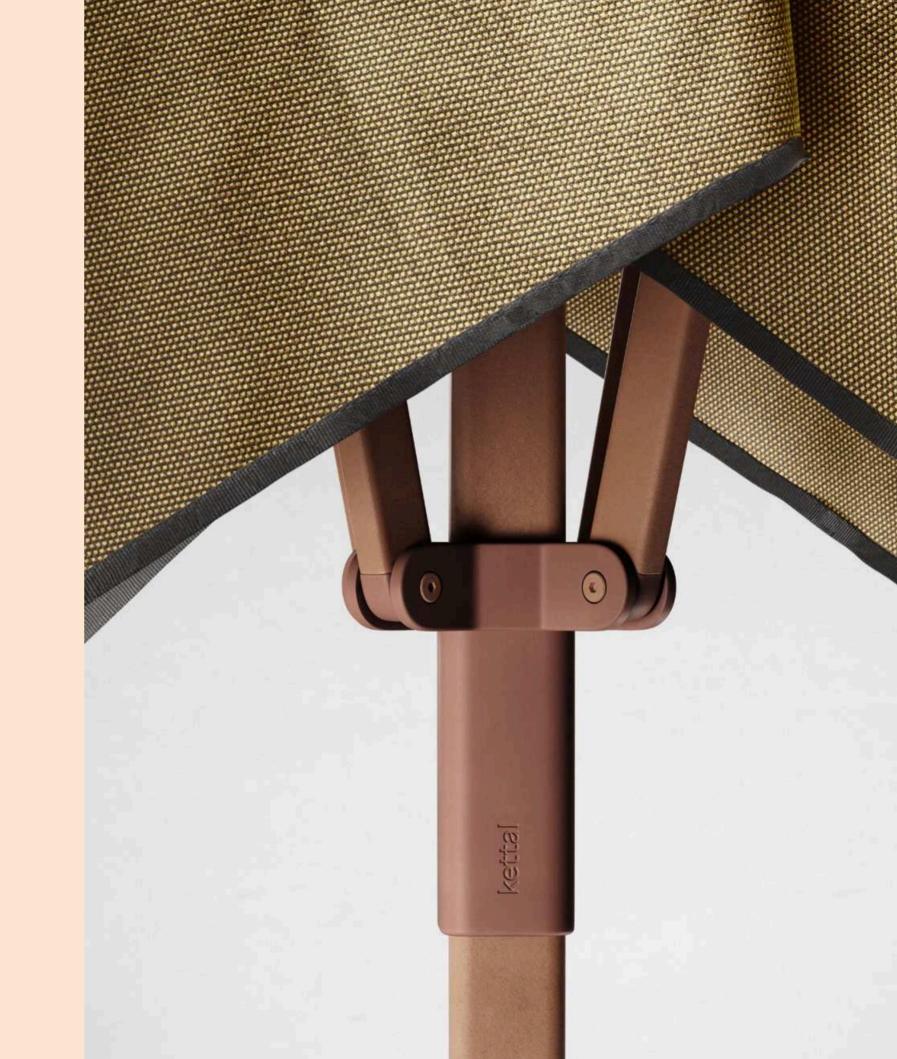






## Meteo S, by Konstantin Grcic

Meteo aims to explore the largely untapped design potential of modern parasols. Protection from direct sunlight is becoming a quintessential condition for our health and wellbeing. The increasing impact of parasols and other sunshade systems on the planning and furnishing of modern cityscapes, recreational resorts and private dwellings gives rise to the challenge of a renewed approach to this specialized product category.





## Meteo L

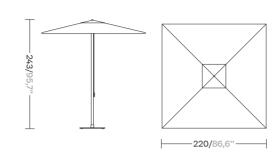




Living 2024 Meteo



#### S Parasol



KS5705800

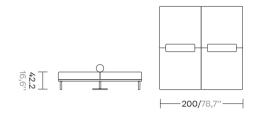
KS5706000

KS5702700

L Meteo Parasol



Daybed Base Parasol

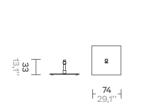


KS5703000\*

KS5703000\*

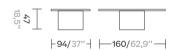


S Meteo Parasol Steel Flat Base (No wheels)



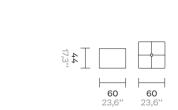


Steel Centre Table Base Parasol





Steel Planter Base Parasol





321

KS5703100\*



L Meteo Telescopic Steel Flat Base (With wheels)

L Meteo Telescopic Concrete Base (With wheel)

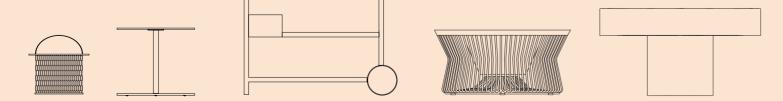


L Meteo Telescopic Concrete Base KS5706300



## Objects

Offering additional options while complementing the collections.



A selection of objects that complement indoor and outdoor spaces. They will dovetail aesthetically and functionally with your overall project.



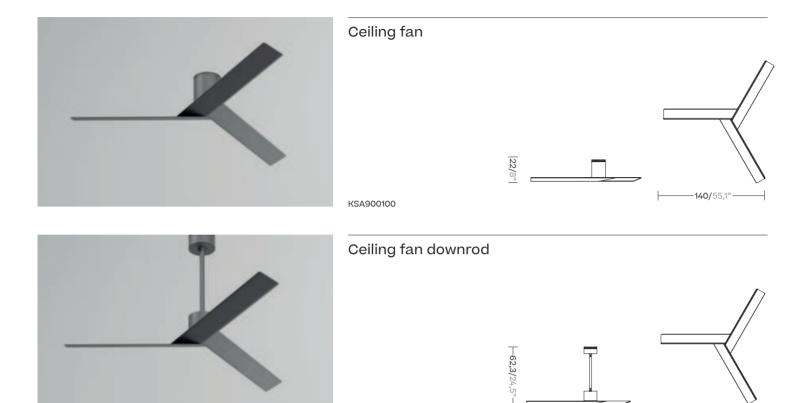
## Superfan by Michael Anastassiades

Superfan is a tri-blade fan whose geometry is simply defined through three angled blades, meeting at the rotating axis. All design decisions are made to maximise performance and improve efficiency: the angle of the blades, the lightness of the aluminium material and the selection of the motor for accurate speed control and quiet function.

The two fan versions operate with equal efficiency both with and without a pendant, offering flexibility of use for different ceiling heights.







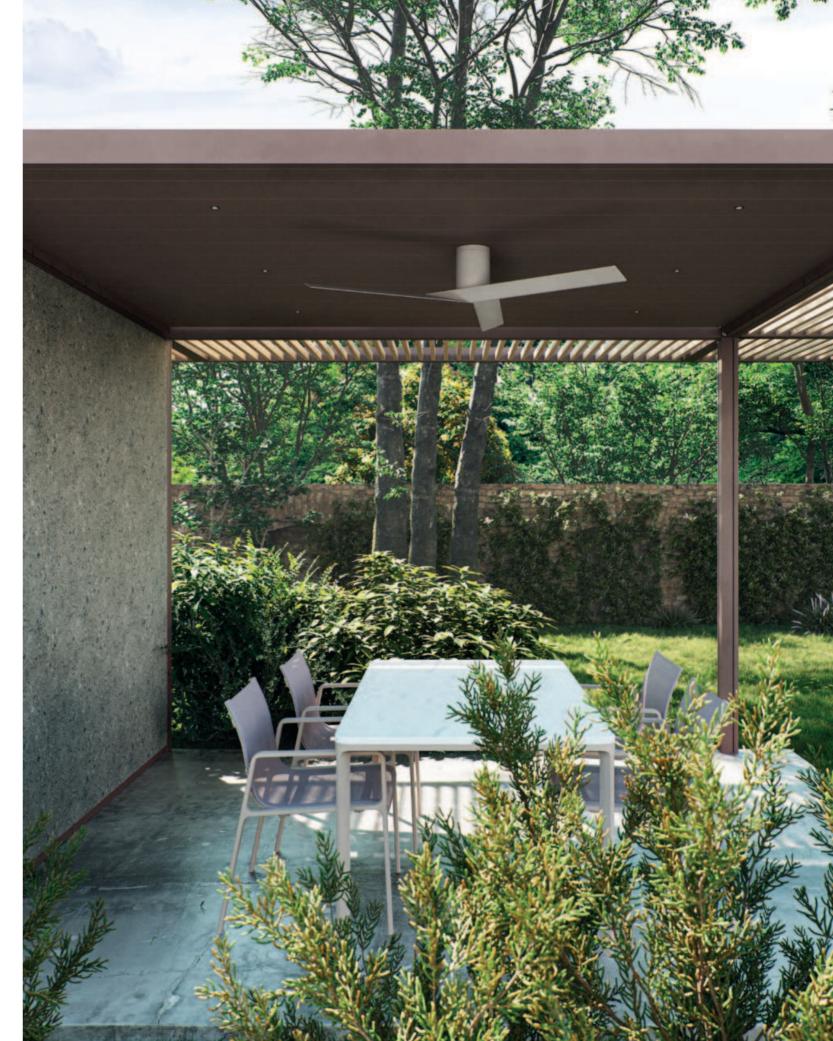
KSA900200

#### App & Remote Control

Kode app allows you to remotely control and configure the Superfan, making it easy to use it from your smartphone anywhere in your home.









## Base Kitchen by Kettal Studio

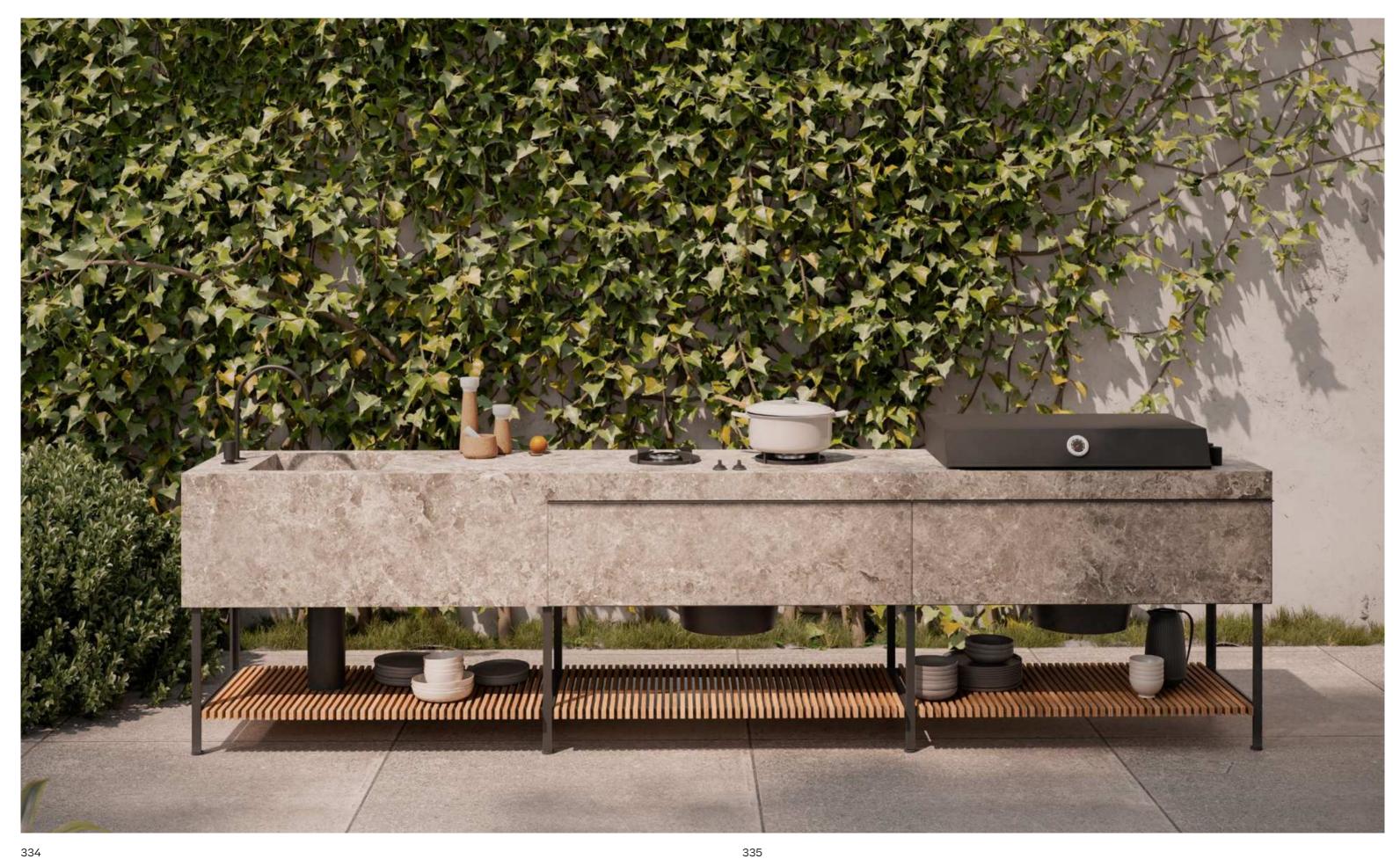
This modular kitchen structure offers infinite solutions. An aluminium supporting frame can be teamed with a number of stoneware modules in various combinations whilst maintaining its authentic linear design.

This design features clean, smooth surfaces, with no corners, for easy cleaning and maintenance.

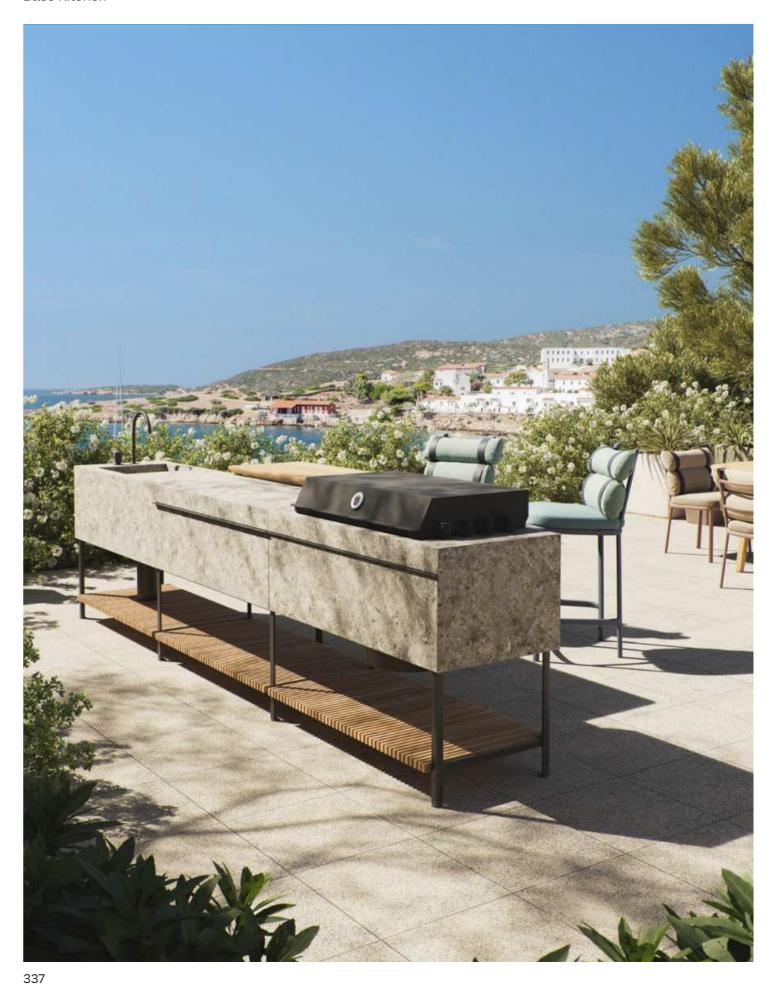
It is available in two types of stoneware and two Iroko wood finishes for the doors. The modular aluminium structure comes in black only. Along with basic kitchen functions, it has a gas

barbecue and can include several burners with a

support for a wok. It can also include a bar.







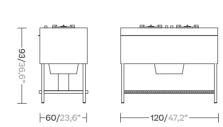
#### Base Kitchen



Cook module

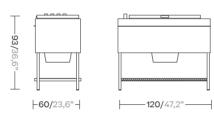












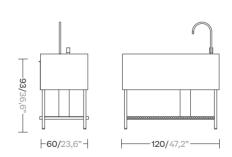
A6800BBQHL High lid Barbaque



Sink module



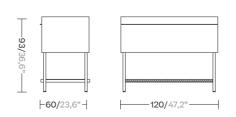




Work top module

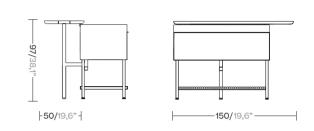
A6800ENC00







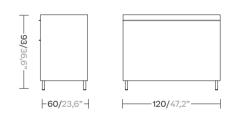
Work top + kitchen bar





Fridge Module

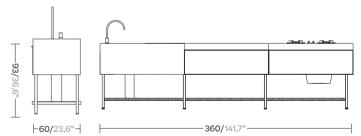
A6800ENCKB







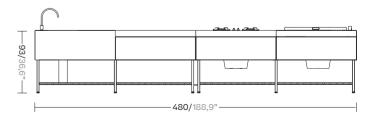
Sink top + Work top + Cook top 2 configuration



KSA604800

Sink top + Work top + Cook top + Barbaque configuration



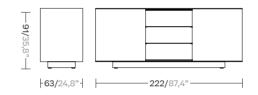


339



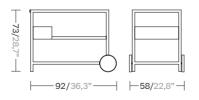
#### Outdoor Kitchen







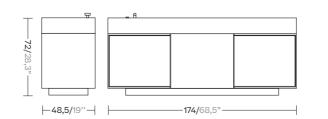




KS5702200



#### Sideboard





Objects









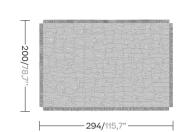
Living 2024 Objects



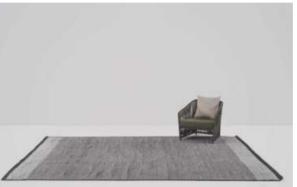




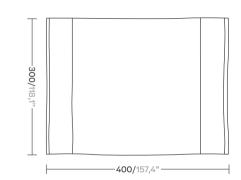




KS5702300



Block Fabrics Rugs

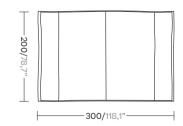


KS5702400



345

Line Fabrics Rugs



KS5702500

Living 2024 Objects



ZigZag Large & Medium Planter





ZigZag Pouf & High Pouf



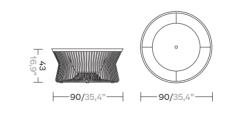


Fire Pit

KS5701700

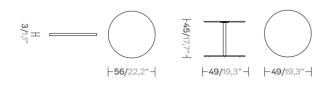
Pouf KS5701700

High pouf KS5701600

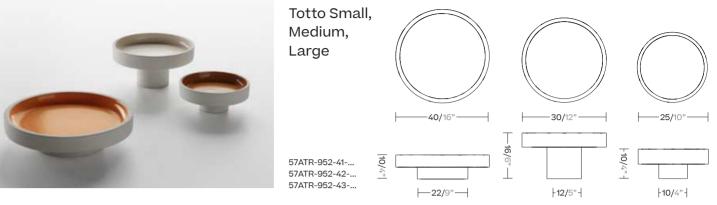




Side Table + Tray











349

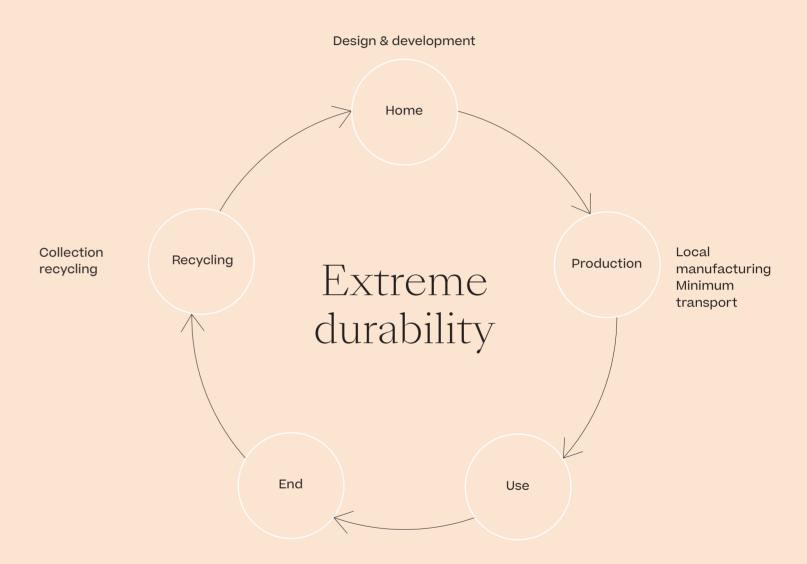
# Sustainability: Building a greener tomorrow.

At Kettal, we are committed to more than just creating exquisite outdoor furniture and designs. We are dedicated to shaping a sustainable future where beauty and nature coexist harmoniously. Our journey towards sustainability is rooted in a deep respect for the environment and a passion for innovation.

In an era where the preservation of our planet is of utmost importance, Kettal is taking meaningful steps towards reducing our carbon footprint, conserving natural resources, and minimizing waste. Our sustainable practices extend from the selection of ecofriendly materials to energy-efficient manufacturing processes, all while maintaining our unwavering commitment to craftsmanship and design excellence.

Join us in exploring the world of Kettal Sustainability, where style meets eco-consciousness. Discover how we blend creativity with responsibility, striving to inspire a lifestyle that not only enhances outdoor spaces but also safeguards the planet for generations to come. Together, we can forge a greener tomorrow, one design at a time.

We monitor the life cycle of our products.



#### Environmental aspects

# Nearly 100% of paint used is recyclable and eco-friendly.

The most significant environmental aspects in the furniture sector are related to the consumption of raw materials, specifically fuel, paint and wood used in furniture manufacturing. With this in mind, we implement continuous measures to minimise any negative impacts on the environment. For example, Kettal carries out product research to improve processes and assess the possible external impact of its products.

True to its philosophy of respect for the environment, Kettal ensures that its main materials, such as paint and wood, are both high-quality and environmentally sustainable. As a result, almost 100% of the paint it uses is recyclable and environmentally friendly. Its main supplier of paint used in the manufacture of furniture has both quality certifications (Qualicoat, GSB, IKS, Quali Steel Coat) and environmental certifications for its products (verified by AENOR in accordance with its Global EPD type III ecolabel system, ISO standards, etc.).

As regards wood, Kettal uses teak certified by the agency SUCOFINDO, which guarantees environmental requirements, commitment to quality, occupational health and safety and social responsibility. Likewise, following its commitment to offer the best design and the highest product quality, for each new design it draws up an Environmental Product Declaration (EPD) for the purpose of assessing the



environmental impacts. The study for the EPD produces quantitative information on the product's environmental performance through all stages of its life cycle. This information is relevant when identifying sources of environmental impact, prioritising, making decisions focused on minimising the environmental impacts of similar or future products, implementing eco-design strategies and providing consumers with environmental product information.

Given the characteristics of the sectors in which Kettal operates, it does not use any materials or production processes that directly release greenhouse gases (GHGs) or other substances with a serious environmental impact.

#### Products

# Our products are local manufactured and 85% handmade.

The human factor is crucial as manual processes take priority over mechanical ones. This allows using techniques that would not be possible in a standard production line process and meticulous control over the quality.

Kettal has analyzed the variants of product life cycle to minimize environmental impact as far as possible. Not only in our raw material usage, but also other variables such as CO2 emissions from transport or use and durability. Under this premise, the raw materials are recyclable and/or recycled, and the objective is to produce all components close to the production site. For example, the essential raw material used at Kettal, such as fabric, rope, and aluminium, are produced within a radius of 100km. Also, each design is aesthetically designed and technically developed to last as long as possible, that is why Kettal keeps technical drawings and product patterns that are 30 years old in order to be able to replace components and extend the life of the product.

Our mission is to create furniture that is timeless and contemporary, combining creativity, personality, innovation, and modern production methods.

We praise the simplicity and beauty of everyday life, the excellence in our production and customer service. We believe in sustainable growth through building lasting relationships and products.

When it comes to our products, sustainability is at the core of our design and manufacturing processes. We carefully select materials that are ethically sourced and environmentally friendly, ensuring they meet our high standards for quality and durability. We embrace innovative technologies and techniques that reduce waste, energy consumption, and carbon footprint throughout the production cycle.

Additionally, our commitment to sustainability extends to our supply chain. We work closely with our suppliers to ensure they adhere to responsible and sustainable practices. By promoting fair labor conditions, minimizing environmental pollution, and supporting local communities, we strive to create a positive impact beyond our own operations in Bellvei, a small coastal village 45km from Barcelona.



### Materials

Materials are an important part of caring for the environment and a key factor in the product life cycle. All materials are recyclable and recycled as much as possible, as long as they have the characteristics to ensure durability. The better the quality, the longer the product life cycle. And a longer life cycle means it is more environmentally friendly, as fewer manufacturing processes will have to be put in place, reducing the carbon footprint and generating less waste.

Our raw materials are not only recyclable, but recycled. We study the impact of the material recovery process and the durability of the material over time.

The essential raw materials are produced locally, within a radius of 100km.

We have analysed each product life cycle to minimize environmental impact as far as possible. Not only raw materials, but other variables such as CO<sup>2</sup> emissions from transport or use and durability.

#### Materials

Aluminium	85% Recycled	100% recyclable	Carbon emissons: 6,99kg CO2 eq/kg Durability average: 30 years	
Terrain Coatings	0% Recycled	0% recyclable	Carbon emissions: 0,88 kg co2 eq/kg Durability average: 20 years	
Relate fabrics	10% Recycled	100% recyclable	Carbon emissions: 0,321 kg co2 eq/kg Durability average: 15 years	
Glass	20% Recycled	100% recyclable	Carbon emissions: 0,79 kg co2 eq/kg Durability average: 30 years	
Stainless Steel	70% Recycled	100% recyclable	Carbon emissions: 4,55 kg co2 eq/kg Durability average: 20 years	
Bela Ropes and Stripes	50% Recycled	100% recyclable	Carbon emissions: 2,21 kg co2 eq/kg Durability average: 15 years	
Terrain Elements Fabrics	10% Recycled	100% recyclable	Carbon emissions: 3,81kg co2 eq/kg Durability average: 15 years	
Parallel	60% Recycled	100% recyclable	Carbon emissions: 2,72 kg co2 eq/kg Durability average: 20 years	
Ceramic	0% Recycled	85% recyclable	Carbon emissions: 0,67 kg co2 eq/kg Durability average: 30 years	

### Key values

## We do not build in obsolescence.

#### Fluorocarbon-free Fabrics

Creation of Terrain Fabrics, first fabric finished with a fluorocarbon-free compound, which is the ideal way to achieve wearing comfort and protect the material in an environmentally friendly way. Since then, all our fabrics are fuorocarbon-free.

#### FSC Wood

All wood used in our furniture is FSC certified, ensuring its sustainable origin and responsible management. The wood used in our furniture has been sourced from well-managed forests, supporting the conservation of natural habitats and the livelihoods of local communities.

#### Goal: Zero emissions

At Kettal, our goal is to achieve zero emissions by 2036. We are committed to minimizing our environmental impact and actively working towards a sustainable future. Through innovative practices, energy-efficient technologies, and responsible manufacturing processes, we aim to eliminate greenhouse gas emissions from our operations entirely. We understand the urgency of addressing climate change, and reaching this ambitious target is an essential step in creating a better world for future generations.

#### Pavilions

353

Our Pavilions are made with 85% Recycled materials.

#### Carbon footprint

Since the past year, we have been analyzing the carbon footprint of each of our products. In our commitment to sustainability, we believe it is essential to understand and reduce the environmental impact of our manufacturing processes. By examining the carbon footprint, we aim to identify areas where improvements can be made, such as optimizing energy consumption, reducing emissions, and implementing eco-friendly materials. This ongoing analysis allows us to make informed decisions and work towards creating more environmentally-conscious products for our customers.

#### Environmental-certified materials

Our materials are backed by environmental certifications. These certifications ensure that the materials we use in our products have been sourced and processed in an eco-friendly and sustainable manner. We are committed to upholding these environmental standards and continuously seeking ways to minimize our ecological footprint.

#### CFC-free polyurethane

The polyurethane we use is CFC-free. CFC stands for chlorofluorocarbon, which is a harmful substance known for its ozone-depleting properties. By opting for CFC-free polyurethane, we ensure that our products contribute to a healthier planet by reducing the release of harmful substances into the atmosphere. We believe in creating sustainable and responsible designs, and this commitment extends to the materials we choose.

#### Paint almost 100% recyclable

Almost 100% of the paint we use is recyclable and environmentally friendly. The main supplier of paint used in the manufacture of furniture has both quality certifications (Qualicoat, GSB, IKS, Quali Steel Coat) and environmental certifications for its products (verified by AENOR in accordance with its Global EPD type III ecolabel system, ISO standards, etc.).

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	DURABILITY AVERAGE: 30 years		DURABILITY AVERAGE: 20 years
Terrain Coating	0% RECYCLED. 0% recyclable	Bela Ropes and Stripes	50% RECYCLED. 100% recyclable
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Soga	FOW DECIVIOLED 4000% aroundable	Terrain Elements Fabrics	400% PEO(K) ED 400% recordable
	50% RECYCLED. 100% recyclable  CARBON EMISSIONS: 2,21 kg CO2 eq/kg  DURABILITY AVERAGE: 15years	Fabrics	10% RECYCLED. 100% recyclable  CARBON EMISSIONS: 3,81kg CO2 eq/kg  DURABILITY AVERAGE: 15 years
Tonale	40% RECYCLED. 100% recyclable  CARBON EMISSIONS: 3,81kg CO2 eq/kg  DURABILITY AVERAGE: 15 years	Parallel	60% RECYCLED. 100% recyclable  CARBON EMISSIONS: 2,72 kg CO2 eq/kg  DURABILITY AVERAGE: 20 years
Teak	0% RECYCLED. 100% recyclable  CARBON EMISSIONS: 0,31 kg CO2 eq/kg  DURABILITY AVERAGE: 20 years	Red Cedar	0% RECYCLED. 100% recyclable  CARBON EMISSIONS: 0,21 kg CO2 eq/kg  DURABILITY AVERAGE: 20 years
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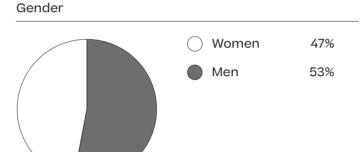
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# We care about our employee's security and wellbeing.

- Strict Workplace Security and Protection norms and continuous Workplace Risk Assessment and Training.
- Internal career promotion enhancement giving priority to fill an open role with an existing employee instead of hiring someone new.
- · Improve work-life balance with flexible work hour schedules.



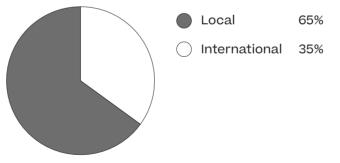
We promote diversity and inclusion within our employees.



- $\cdot\quad$  Advocate for the people to maintain pay equality.
- Equal pay policy between genders implementing fair scheduling practices.
- Recruitment policy does promote gender equality and multi-cultural inclusion.
- Application of Spanish Family leave and childcare policies.
- Acknowledgement of holidays for all cultures.
- Promotion of team working across the organization.

Ν	ationality	

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Statistics	Kettal	Industry
Staff Turnover	7	17,1
Work Absenteeism (%)	2,21	6,16
Seniority Average (yr)	19,26	10,26
Accident Frequency	0,02	26,4

Our average period of employment is 19,26 years.

### Finishes

## Contemporary & elegant finishes for endless combinations.

The wide selections of materials include fabrics, metals, woods, stones and ceramics. All of these worlds form the basis of the library. We invite the professional to explore and combine colors, textures and materials to create exclusive codes for each project.

#### Terrain Elements



L: Laminate T. No laminate (only for umbrellas)



#### Tonale Boucle Laminate













Tonale Lino Laminate

81L







Elwendia 63L



Brown Mustard



Kampot 65L



Fenugreek 66L

86L

#### Soga (Giro Collection)



New Dawn 455





Chesnut 475



Woodland 485

#### Maya curtains (outdoor)



Bonneville Nevada J06 J03



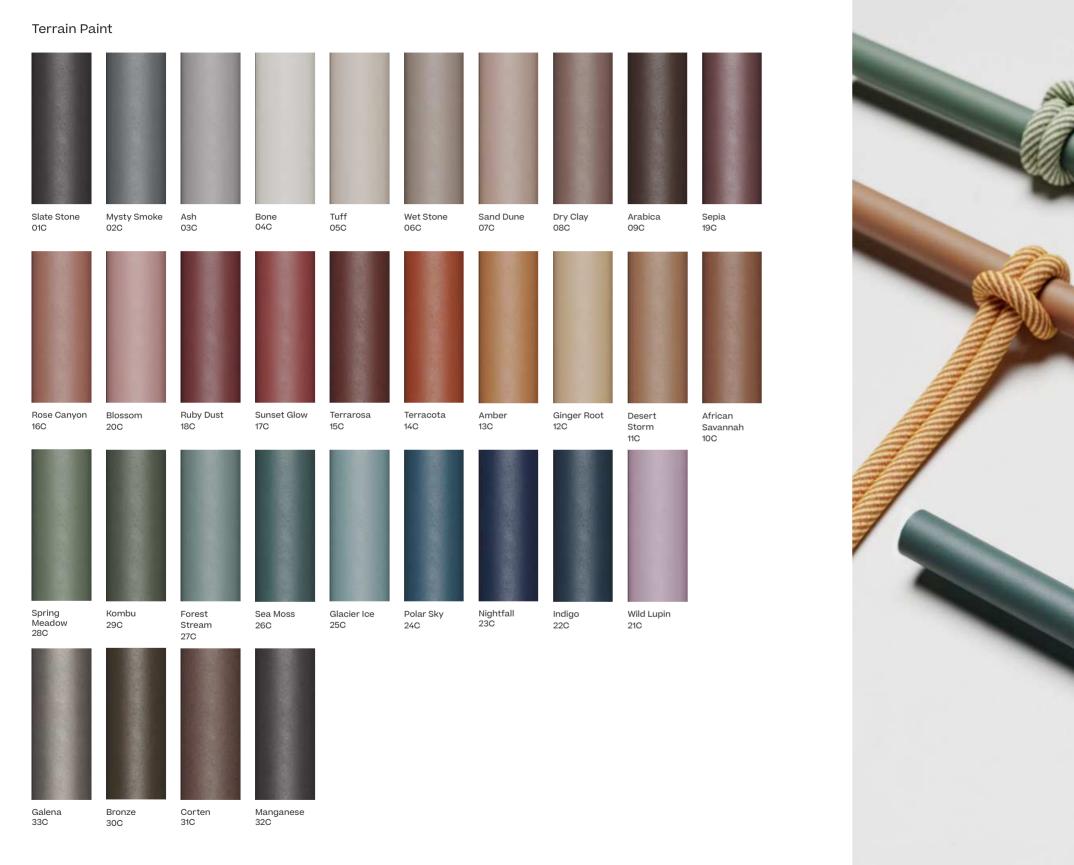


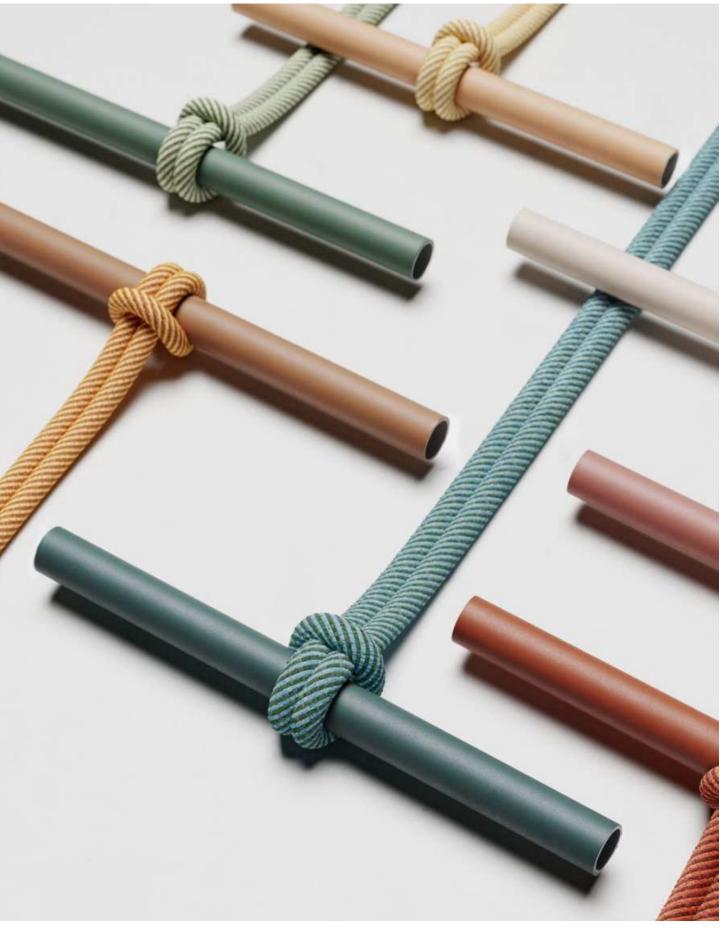
Colorado J08

#### Finishes



#### Finishes





#### Plain Bela rope



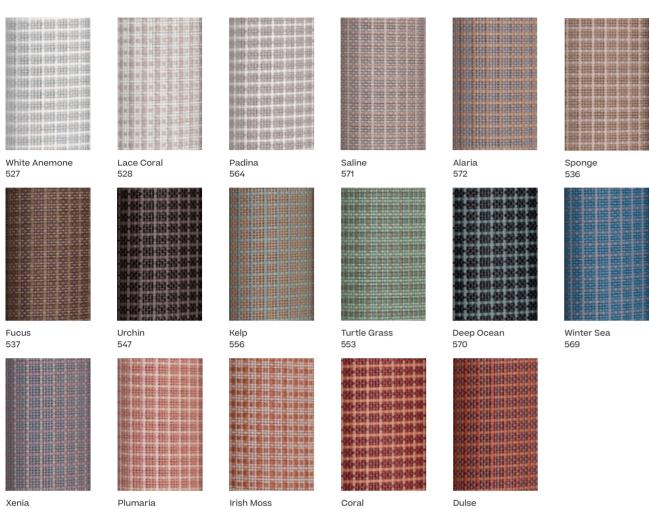


Finishes

Living 2024 Materials

#### Parallels

Xenia







#### Ceramics



Ceppo di gre (Pavilions)



Du Gent Grey (Giro/Base Kitchen)



Neutral Caliza

(Giro/Base Kitchen)



Royal Black (Giro)

#### Glaze paints



Erinite 376



Montana 377



Indian Saphire 371



Dolomite 373



Obsidian 372



Jasper 375

Black Diamond

Smoky Quartz 370

374

#### Minera



Antique Rose

Atlas MI4

#### Wood

Teak



Cinnamon teak

#### Terrain Lustre



Noir d'Ivoire CH2

#### Aluwood







Western Red Cedar

920



Smoked Wenge

#### 370

#### Finishes

#### Shelter fabrics



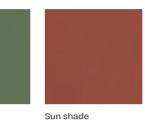








Mud Storm 867 Stormy Sky 863



Boreal

Roller blind fabric







Ebony Bronze 796

#### Materials

#### **Roll Straps**

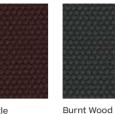


CR2



CR3

MR3



CR4

MR4



CR5

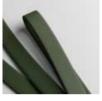
MR5



**Piping** 

Cotton

CR1







Sea Salt Mustard Grain





Ground Pepper Black Salt

MR6

CR6

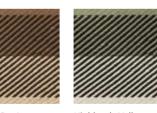
Poppy Seed MR7

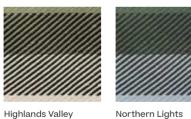
Rose Harissa

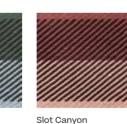
#### Line Rugs



Volcanic Dust









**Block Rugs** 



White Saltflats

#### Waranty terms

For domestic use, all products, except for cushions, covers and fabrics (including textilines), are guaranteed for a period of five years against any manufacturing defect that affects their suitability for use. This applies to normal conditions of use and maintenance. This guarantee does not apply to faults or imperfections resulting from the passage of time or normal wear and tear. Circumstances not covered by this guarantee include, but are not limited to, the fading or change in shade of colours, changes in wood texture, scratches resulting from use, etc. For non-domestic use, by the hotel and catering industry and collectives for example, all products, except cushions, covers and fabrics, are guaranteed for a period of two years. This guarantee is subject to the same conditions as outlined above.

#### Technical specifications

Committed to innovation and quality, Kettal's collections are manufactured to the strictest quality standards, from the selection of the materials, to the quality and safety testing of the furniture.

#### IMO Certification

Upon request, we can certify our products under the IMO standards.



See all the finises colors of each image here

#### Cala Collection Images

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Proyecto: Casa TM Arquitectura: Casas de México / @ cdmcasasdemexico Fotografía: Rory Garidner / @ arorygardiner

Giro Collection Images copyright. Winery VV

Architect: Vincent Van Duysen

Giro Collection Images pages: 68-69 copyright. Villa Mandra by K-Studio. brechenmacher-baumann.com

Roll copyright images Project | Dalkeith, Perth, Australia

Architect: Brooking Design Builder: Palazzo Homes Photography: Gathering Light Interior Design & Styling: Jill Owens Interiors

## We would love to hear from you.

#### Head office

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Download our Workplace catalogue



Download our Contract catalogue

#### Showrooms

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